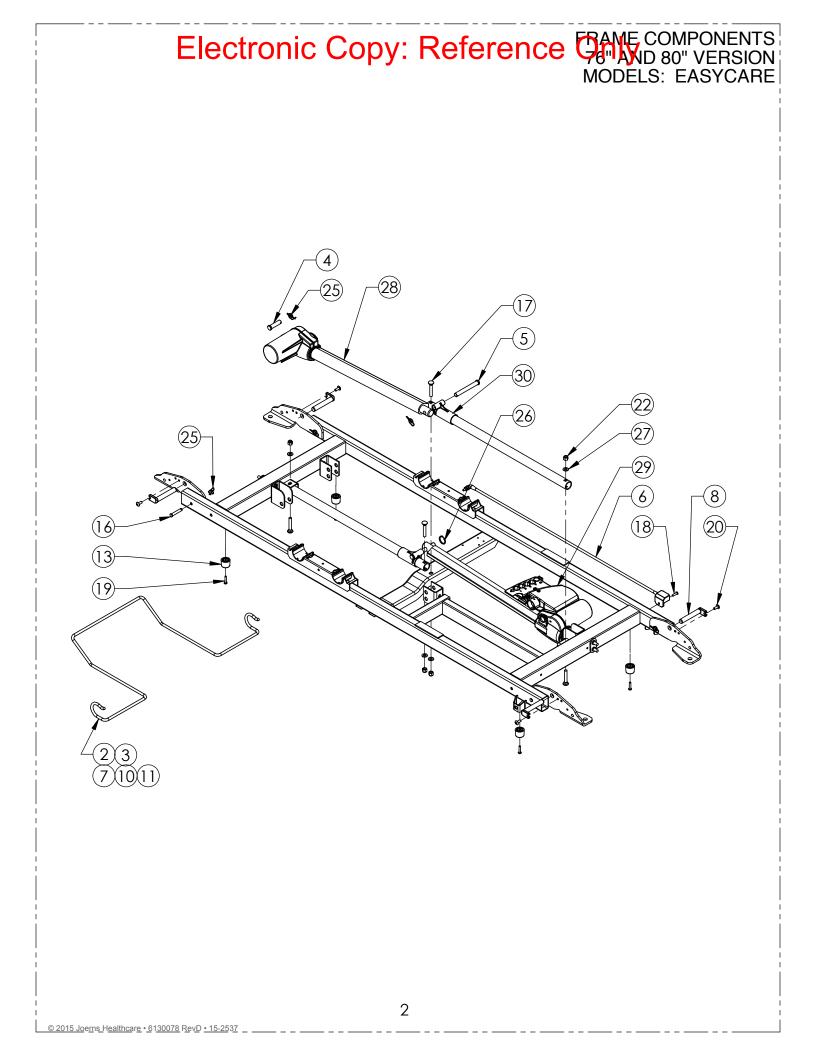
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Parts List Joerns[®] Bed Frames EasyCare[®]

To avoid injury, read user's manual before using.

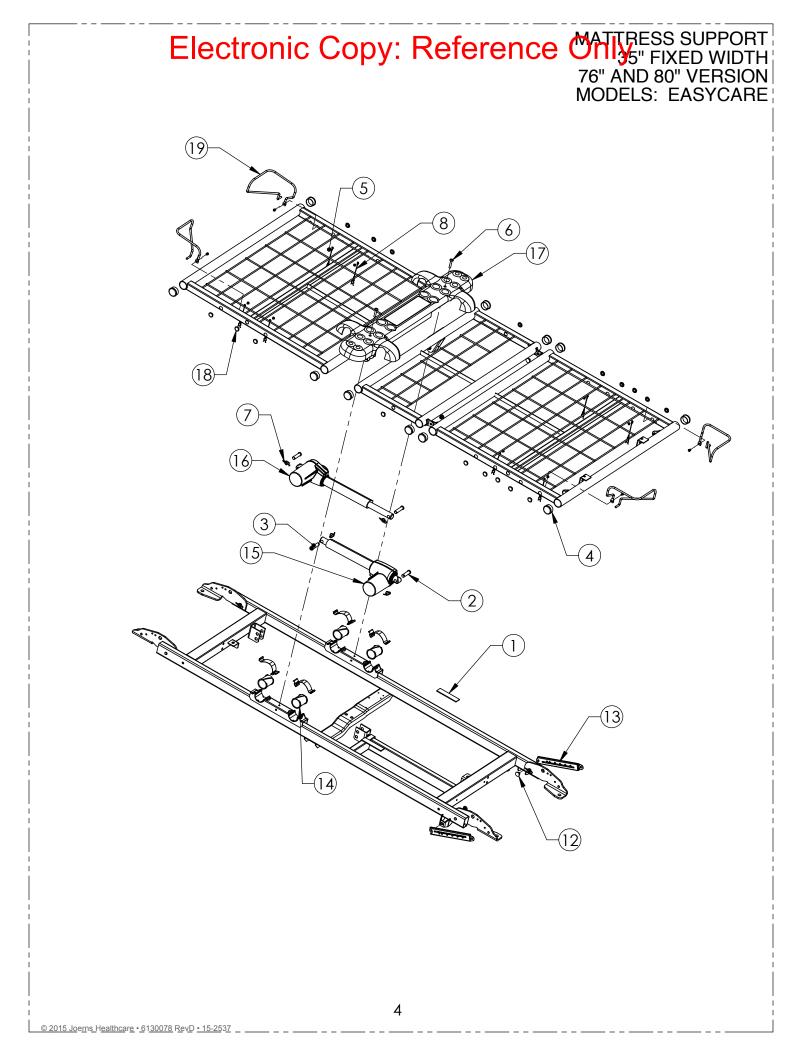




Electronic Copy: Reference Components Models: EasyCare

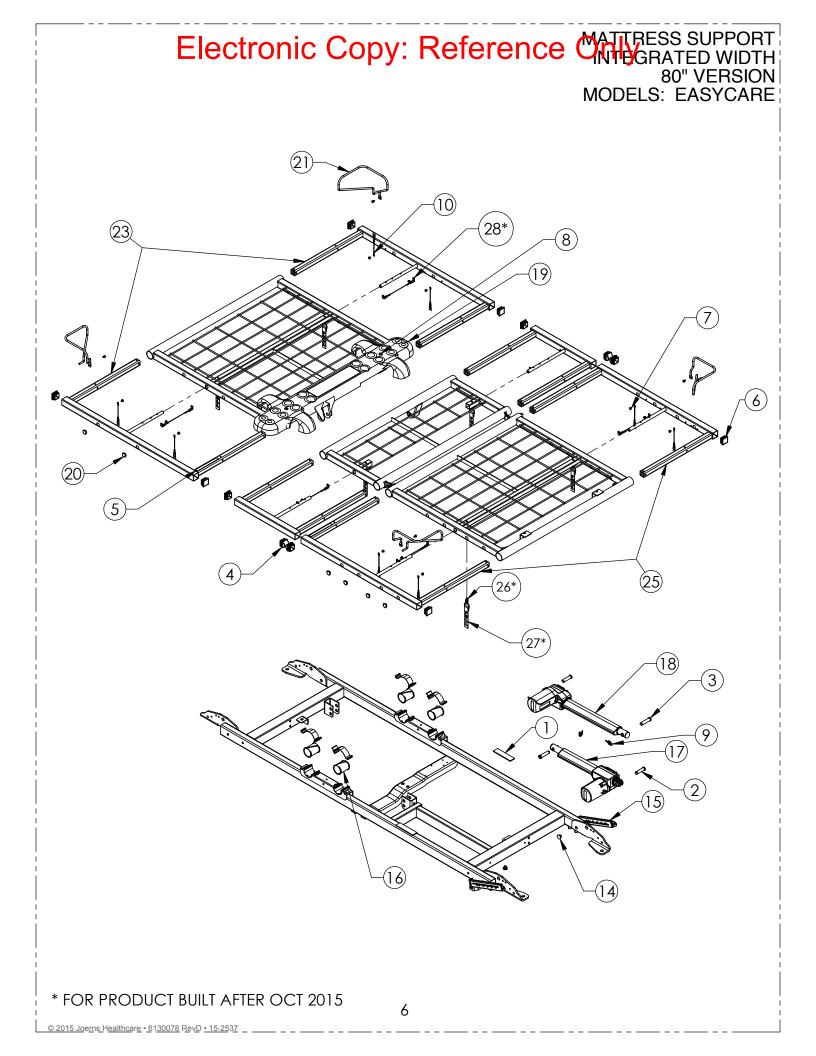
| ITEM NO. | PART NUMBER | DESCRIPTION |
|----------|-------------|---|
| NS | N511 | KIT, BATTERY BACKUP (BATTERY, CHARGER, HARDWARE) |
| NS | 6110158 | MANUAL, USER, EASYCARE |
| 2 | 11011866AL | BUMBER, WALL, 80" |
| 3 | 11011899AL | BUMBER, WALL, 80" TRAPEZE |
| 4 | 11012238 | PIN, SLEEP SURFACE PIVOT |
| 5 | 11012361 | PIVOT PIN, LEG/ACTUATOR |
| 6 | 11012449 | CORD, PATCH, BATTERY PACK |
| 7 | 11012608AL | BUMPER, WALL, TRT/TRAPEZE |
| 8 | 11012662 | PIN, STABILIZER PIVOT |
| NS | 11012840 | PENDANT, 8-FUNCTION, ADVANVED |
| 10 | 11012851AL | BUMPER, WALL, 80" STANDARD |
| 11 | 11012852AL | BUMPER, WALL, 76'' STANDARD |
| NS | 11012990 | PENDANT, 6-FUNCTION, STANDARD |
| 13 | 11013253 | BUMPER STOP |
| 16 | 11014747 | PIN, PANEL MOUNTING |
| 17 | 12523159 | BOLT, CARRIAGE, 5/16-18 X 2" |
| 18 | 12551017 | SCREW, THREAD FORMING, #10-32 X 3/4" |
| 19 | 12551030 | SCREW, THREAD FORMING, #10-24 X 1" |
| 20 | 12552592 | SCREW, THREAD FORMING, 1/4-20 X 5/8" |
| 22 | 12673105 | NUT, LOCK, 5/16-18 |
| 25 | 12800032 | RING, RUE |
| 26 | 12809807 | RING, KICKOUT |
| 27 | 12847531 | WASHER, 5/16" I.D. |
| 28 | 39000968 | KIT, ACTUATOR, HI/LO (ONE ACTUATOR, TWO HI-LO GLIDES AND ATTACHING HARDWARE) |
| 29 | 39000967 | KIT, CONTROL BOX (CONTROL BOX ONLY) |
| NS | 39000974 | KIT, POWER CORD, CLASS 1 (POWER CORD AND CABLE TIES) |
| NS | 39000975 | KIT, POWER CORD, CLASS 2 (POWER CORD AND CABLE TIES) |
| NS | 39001051 | KIT, CONTROL HARNESS (CONTROL HARNESS AND ATTACHING HARDWARE) |
| 30 | 39001070 | KIT, REPLACEMENT, HI-LO GLIDE (TWO HI-LO GLIDES AND ATTACHING HARDWARE |

NOTE: GROUND WIRES AND ATTACHING HARDWARE ARE NOT SHOWN - REFER TO LENGTH OF WIRE ASSEMBLIES ON BED IF REPLACEMENT IS REQUIRED



Electronic Copy: Reference Only 5" FIXED WIDTH 76" AND 80" VERSION MODELS: EASYCARE

| ITEM NO. | PART NUMBER | DESCRIPTION |
|----------|-------------|---|
| 1 | 11011331 | PAD, STOP, KNEE/LEG |
| 2 | 11012238 | PIN, SLEEP SURFACE PIVOT |
| 3 | 11014113 | PIN, CLEVIS, 12mm X 1.8" |
| 4 | 12470474 | CAP, TUBE, 1.5" DIA. |
| 5 | 12551015 | SCREW, 10-32 X 1/4" |
| 6 | 12552590 | SCREW, 1/4-20 X 1-1/2" |
| 7 | 12800032 | RING, RUE |
| 8 | 24005271 | CLIP ASSEMBLY, SIDE RAIL |
| 12 | 39000052 | KIT, RIVET REPLACEMENT (REPLACES TWO RIVETS) |
| 13 | 39000794 | KIT, FOOT, LEVELER, GATCH (ONE GATCH LEVER AND ATTACHING HARDWARE) |
| 14 | 39000802 | KIT, MATTRESS DECK BEARING (SPRING CLIPS AND BEARINGS FOR BOTH SIDES) |
| 15 | 39000972 | KIT, ACTUATOR, BACK (ACTUATOR AND ATTACHING HARDWARE) |
| 16 | 39000973 | KIT, ACTUATOR, KNEE (ACTUATOR AND ATTACHING HARDWARE) |
| 17 | 39000980 | KIT, SEAT PAN, SOFT TONE (SEAT PAN AND ATTACHING HARDWARE) |
| 18 | 39001159 | KIT, SIDE RAIL PLUGS (16 PLUGS) |
| 19 | 39001317 | KIT, SET, MATTRESS RETAINER (FOUR RETAINERS AND ATTACHING HARDWARE) |

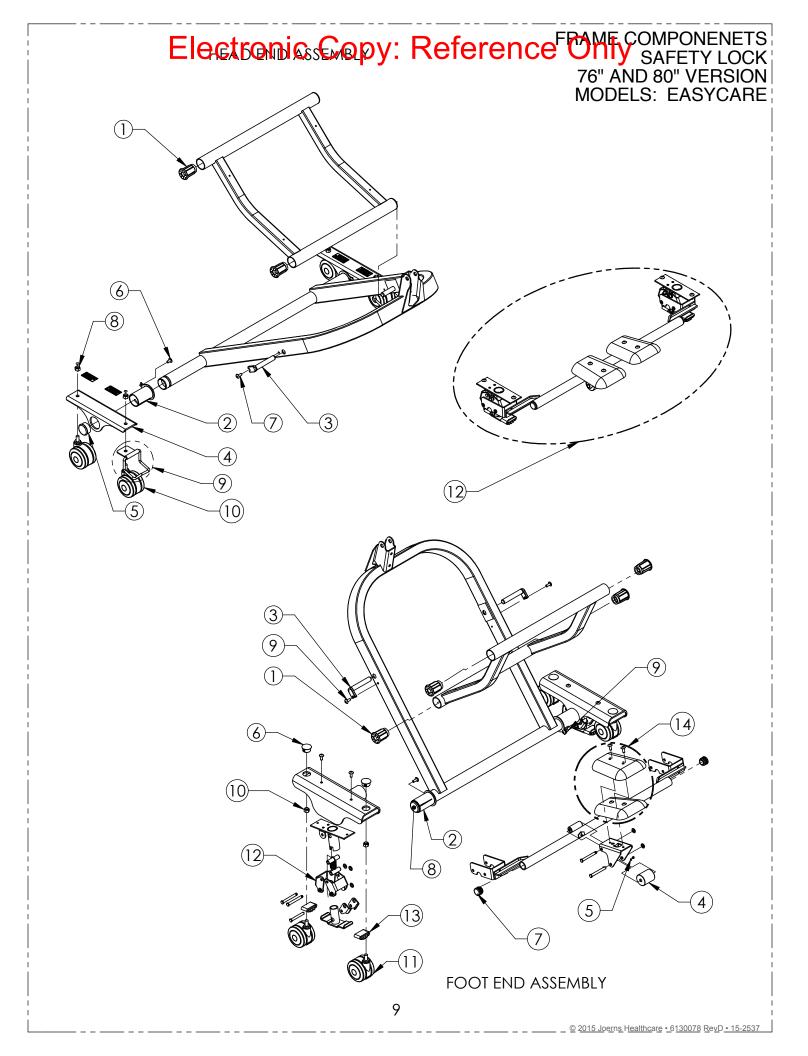


Electronic Copy: Reference Contegrated Width 80" VERSION MODELS: EASYCARE

| ITEM NO. | PART NUMBER | DESCRIPTION |
|----------------|-------------|--|
| 1 | 11011331 | PAD, STOP, KNEE/LEG |
| 2 | 11012238 | PIN, SLEEP SURFACE PIVOT |
| 3 | 11014113 | PIN, CLEVIS, 12mm X 1.8" |
| 4 | 11014727 | PLUG, DOMED, TUBE |
| 5 | 11014734 | LABEL, INDEXING |
| 6 | 12470477 | CAP, 1 1/4" |
| 7 | 12551015 | SCREW, THREAD FORMING, #10-32 X 1/4" |
| 8 | 12552590 | SCREW, THREAD FORMING, 1/4-20 X 1 1/2" |
| 9 | 12800032 | RING, RUE |
| 10 | 24005271 | CLIP ASSEMBLY, SIDE RAIL |
| 14 | 39000052 | KIT, RIVET, REPLACEMENT (REPLACES TWO RIVETS) |
| 15 | 39000794 | KIT, FOOT, LEVELER, GATCH (ONE GATCH LEVER AND ATTACHING HARDWARE) |
| 16 | 39000802 | KIT, MATTRESS DECK BEARING (SPRING CLIPS AND BEARINGS FOR BOTH SIDES) |
| 17 | 39000972 | KIT, ACTUATOR, BACK (ACTUATOR AND ATTACHING HARDWARE) |
| 18 | 39000973 | KIT, ACTUATOR, KNEE (ACTUATOR AND ATTACHING HARDWARE) |
| 19 | 39000980 | KIT, SEAT PAN, SOFT TONE (SEAT PAN AND ATTACHING HARDWARE) |
| 20 | 39001159 | KIT, SIDE RAIL PLUGS (16 PLUGS) |
| 21 | 39001317 | KIT, SET, MATTRESS RETAINER (FOUR RETAINERS AND ATTACHING HARDWARE) |
| NOT SHOWN** | 39001372 | KIT, TETHER AND GRAVITY PIN (SIX GRAVITY PINS, SIX WIRE TETHERS AND ATTACHING HARDWARE) |
| 23 | 39001373AL | KIT, HEAD SECTION, SLIDE OUT EXTENSION (EXTENSIONS FOR BOTH SIDES) |
| 24 | 39001374AL | KIT, KNEE SECTION, SLIDE OUT EXTENSION (EXTENSIONS FOR BOTH SIDES) |
| 25 | 39001375AL | KIT, FOOT SECTION, SLIDE OUT EXTENSION (EXTENSIONS FOR BOTH SIDES) |
| 26* | 11015773 | PIN, SPRING PLUNGER |
| 27* | 11015774 | TETHER, PULL |
| 28* | 39001470 | KIT, TETHER AND HARDWARE (SIX WIRE TETHERS AND ATTACHING HARDWARE) |

* NOT USED ON PRODUCT BUILT PRIOR TO OCT 2015 **KIT 39001372 USED ON PRODUCT PRIOR TO OCT 2015 7

| Image: space of the space | | Electron | ic Copy: Reference One Components 76" AND 80" VERSION MODELS: EASYCARE |
|--|----------|----------|--|
| 1 11011230 BUSHING, STABILIZER 2 11012662 PIN, STABILIZER PIVOT 3 12552592 SCREW, THREAD FORMING, 1/4-20 X 5/8" 4 12675024 NUT, 1/2-13 WHIZ LOCK 5 39000792 KIT, ROLLER HUB, ROUND (ONE HUB ASSEMBLY AND ONE ROLLER) 6 39000793 KIT, ROLLER HUB, PENTAGON (ONE HUB ASSEMBLY AND ONE PENTAGON) | | | |
| 2 11012662 PIN, STABILIZER PIVOT 3 12552592 SCREW, THREAD FORMING, 1/4-20 X 5/8'' 4 12675024 NUT, 1/2-13 WHIZ LOCK 5 39000792 KIT, ROLLER HUB, ROUND (ONE HUB ASSEMBLY AND ONE ROLLER) 6 39000793 KIT, ROLLER HUB, PENTAGON (ONE HUB ASSEMBLY AND ONE PENTAGON) | ITEM NO. | | |
| 3 12552592 SCREW, THREAD FORMING, 1/4-20 X 5/8" 4 12675024 NUT, 1/2-13 WHIZ LOCK 5 39000792 KIT, ROLLER HUB, ROUND (ONE HUB ASSEMBLY AND ONE ROLLER) 6 39000793 KIT, ROLLER HUB, PENTAGON (ONE HUB ASSEMBLY AND ONE PENTAGON) | | | |
| 412675024NUT, 1/2-13 WHIZ LOCK539000792KIT, ROLLER HUB, ROUND (ONE HUB ASSEMBLY AND ONE ROLLER)639000793KIT, ROLLER HUB, PENTAGON (ONE HUB ASSEMBLY AND ONE PENTAGON) | | | |
| 539000792KIT, ROLLER HUB, ROUND (one hub assembly and one roller)639000793KIT, ROLLER HUB, PENTAGON (one hub assembly and one pentagon) | | | |
| 6 39000793 KIT, ROLLER HUB, PENTAGON (ONE HUB ASSEMBLY AND ONE PENTAGON) | | | |
| | | | |
| / 390008/4 KII, CASTERS (FOUR CASTERS AND ATTACHING HARDWARE) | | | |
| | | 390008/4 | KII, CASIEKS (FOUR CASTERS AND ATTACHING HARDWARE) |



Electronic Copy: Reference TOME COMPONENETS 76" AND 80" VERSION MODELS: EASYCARE

HEAD END ASSEMBLY

| ITEM NO. | PART NUMBER | DESCRIPTION |
|----------|-------------|--|
| 1 | 11011230 | BUSHING, STABILIZER |
| 2 | 11012241 | BEARING, GRIPLOCK |
| 3 | 11012662 | PIN, STABILIZER PIVOT |
| 5 | 12470474 | CAP, TUBE, 1 1/2" DIA. |
| 6 | 12552586 | SCREW, THREAD FORMING, 1/4-20 X 1/2" |
| 7 | 12552592 | SCREW, THREAD FORMING, 1/4-20 X 5/8" |
| 8 | 12673718 | NUT, LOCK, 3/8-16 |
| 9 | 31009115 | ASSEMBLY, CASTER, STRAIGHT LINE |
| 10 | 39001041 | KIT, CASTER 3-INCH (ONE CASTER AND ATTACHING HARDWARE) |

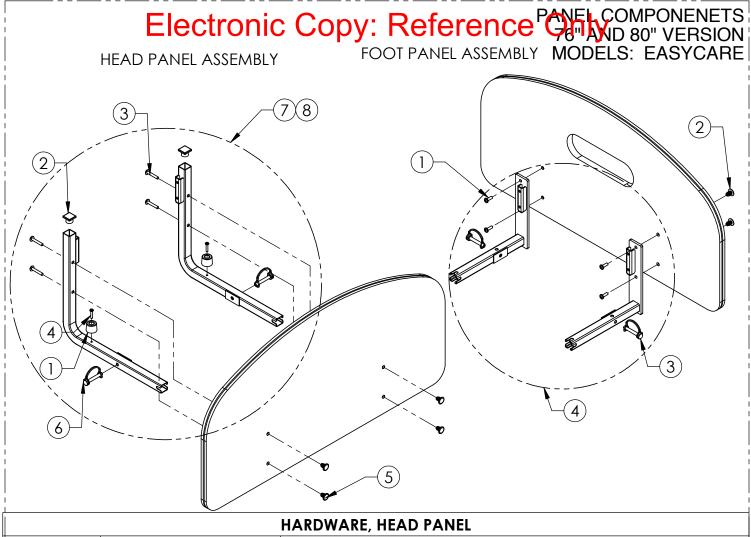
FOOT END ASSEMBLY

| ITEM NO. | PART NUMBER | DESCRIPTION |
|----------|-------------|--|
| 1 | 11011230 | BUSHING, STABILIZER |
| 2 | 11012241 | BEARING, GRIPLOCK |
| 3 | 11012662 | PIN, STABILIZER PIVOT |
| 4 | 39001378 | KIT, SPRING AND ROLLER (SPRING AND ROLLER) |
| 5 | 39001378 | KIT, SPRING AND ROLLER (SPRING AND ROLLER) |
| 6 | 12470037 | 1" DIA. HOLE PLUG |
| 7 | 12470472 | CAP, TUBE, 1.125" DIA. |
| 8 | 12470474 | CAP, TUBE, 1.5" DIA. |
| 9 | 12552592 | SCREW, THREAD FORMING 1/4-20 X 5/8" |
| 10 | 12673718 | NUT, LOCK, 3/8-16 |
| 11 | 39001041 | KIT, CASTER, 3-INCH (ONE CASTER AND ATTACHING HARDWARE) |
| 12 | 39001371AL | KIT, CARELOCK SUBASSEMBLY (FULL SUBASSEMBLY INCLUDING PEDALS, GRIP PADS, SPRING AND ROLLER, AND ATTACHING HARDWARE) |
| 13 | 39001376 | KIT, PAD, GRIPS (FOUR GRIP PADS) |
| 14 | 39001377 | KIT, FLOOR LOCK, PEDALS (BOTH PEDALS AND ATTACHING HARDWARE) |

| | Electro | 76" AND 80" VERSION MODELS: EASYCARI |
|---------------------|--|--|
| | | |
| TEM NO. | PART NUMBER | |
| TEM NO. | PART NUMBER 39001013 | DESCRIPTION KIT, STAFF CONTROL, COVERS, BROWN |
| TEM NO. | PART NUMBER | DESCRIPTION KIT, STAFF CONTROL, COVERS, BROWN (BOTH REAR COVERS AND ATTACHING HARDWARE) KIT, STAFF CONTROL, COVERS , SOFT TONE |
| TEM NO. | •• •• •• •• •• •• •• •• •• •• | DESCRIPTION KIT, STAFF CONTROL, COVERS, BROWN IBOTH REAR COVERS AND ATTACHING HARDWAREJ KIT, STAFF CONTROL, COVERS, SOFT TONE IBOTH REAR COVERS AND ATTACHING HARDWAREJ KIT, STAFF CONTROL, COVERS, SOFT TONE IBOTH REAR COVERS AND ATTACHING HARDWAREJ KIT, STAFF CONTROL, COVERS, SOFT TONE IBOTH REAR COVERS AND ATTACHING HARDWAREJ KIT, STAFF CONTROL, STANDARD, BROWN |
| 1 - | PART NUMBER 39001013 39001114 | DESCRIPTION KIT, STAFF CONTROL, COVERS, BROWN (BOTH REAR COVERS AND ATTACHING HARDWARE) KIT, STAFF CONTROL, COVERS, SOFT TONE (BOTH REAR COVERS AND ATTACHING HARDWARE) KIT, STAFF CONTROL, COVERS, SOFT TONE (BOTH REAR COVERS AND ATTACHING HARDWARE) KIT, STAFF CONTROL, STANDARD, BROWN (FRONT AND REAR ASSEMBLIES AND ATTACHING HARDWARE) KIT, STAFF CONTROL, STANDARD, BROWN (FRONT AND REAR ASSEMBLIES AND ATTACHING HARDWARE) KIT, STAFF CONTROL, STANDARD, SOFT TONE |
| TEM NO. 1 | PART NUMBER 39001013 39001114 39001007 | DESCRIPTION KIT, STAFF CONTROL, COVERS, BROWN (BOTH REAR COVERS AND ATTACHING HARDWARE) KIT, STAFF CONTROL, COVERS, SOFT TONE (BOTH REAR COVERS AND ATTACHING HARDWARE) KIT, STAFF CONTROL, COVERS, SOFT TONE (BOTH REAR COVERS AND ATTACHING HARDWARE) KIT, STAFF CONTROL, STANDARD, BROWN (FRONT AND REAR ASSEMBLIES AND ATTACHING HARDWARE) KIT, STAFF CONTROL, STANDARD, SOFT TONE (FRONT AND REAR ASSEMBLIES AND ATTACHING HARDWARE) KIT, STAFF CONTROL, STANDARD, SOFT TONE (FRONT AND REAR ASSEMBLIES AND ATTACHING HARDWARE) KIT, STAFF CONTROL, STANDARD, SOFT TONE (FRONT AND REAR ASSEMBLIES AND ATTACHING HARDWARE) KIT, STAFF CONTROL, ADVANCED, BROWN |
| 1 - | PART NUMBER 39001013 39001114 39001007 39001112 | DESCRIPTION KIT, STAFF CONTROL, COVERS, BROWN (BOTH REAR COVERS AND ATTACHING HARDWARE) KIT, STAFF CONTROL, COVERS , SOFT TONE (BOTH REAR COVERS AND ATTACHING HARDWARE) KIT, STAFF CONTROL, COVERS , SOFT TONE (BOTH REAR COVERS AND ATTACHING HARDWARE) KIT, STAFF CONTROL, STANDARD, BROWN (FRONT AND REAR ASSEMBLIES AND ATTACHING HARDWARE) KIT, STAFF CONTROL, STANDARD, SOFT TONE (FRONT AND REAR ASSEMBLIES AND ATTACHING HARDWARE) KIT, STAFF CONTROL, STANDARD, SOFT TONE (FRONT AND REAR ASSEMBLIES AND ATTACHING HARDWARE) |

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| PART NUMBER | DESCRIPTION | |
|-------------|---|--|
| 11013253 | BUMPER, STOP | |
| 12470467 | CAP, TUBE, 1" x 1" | |
| 12542588 | SCREW, MACHINE, 1/4-20 X 1 1/2" | |
| 12551030 | SCREW, THREAD FORMING, #10-24 X 1" | |
| 12470467 | NUT, THREAD INSERT, 1/4-20 | |
| 12793116 | PIN, SAFETY, 5/16" X 2" | |
| 39001366AL | KIT, HEAD SECTION, PANEL MOUNTING 76" (ALL PARTS DEPICTED EXCEPT PANEL INSERTS) | |
| 39001379AL | KIT, HEAD SECTION, PANEL MOUNTING 80'' (ALL PARTS DEPICTED EXCEPT PANEL INSERTS) | |
| • | 11013253 12470467 12542588 12551030 12470467 12793116 39001366AL | |

| HARDWARE, FOOT PANEL | | | |
|----------------------|-------------|--|--|
| ITEM NO. | PART NUMBER | DESCRIPTION | |
| 1 | 12542590 | SCREW, MACHINE, 1/4-20 X 3/4" | |
| 2 | 12640029 | NUT, THREAD INSERT, 1/4-20 | |
| 3 | 12793116 | PIN, SAFETY, 5/16" X 2" | |
| 4 | 39001380AL | KIT, FOOT SECTION, PANEL MOUNTING (ALL PARTS DEPICTED EXCEPT PANEL INSERTS) | |

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Notes:

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