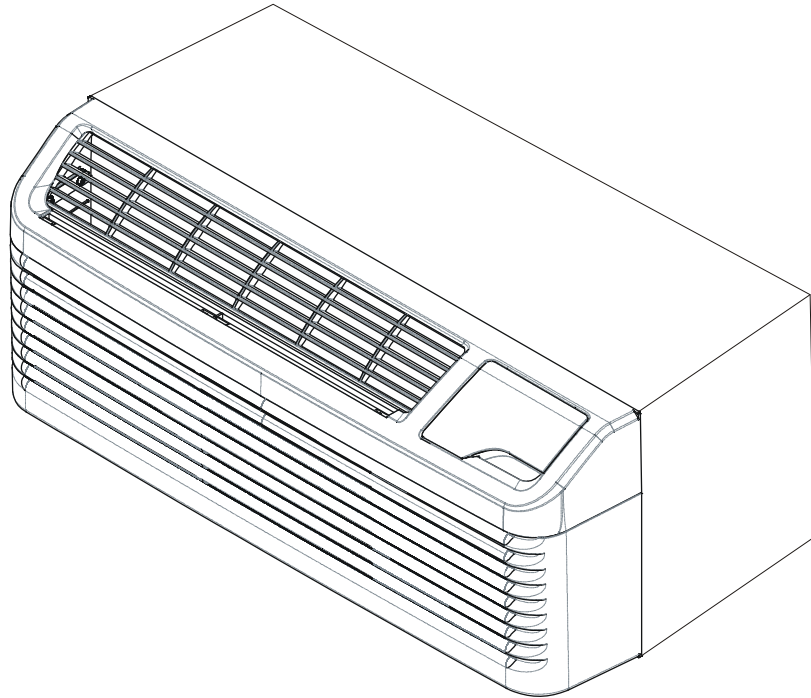


REPAIR PARTS

PTH123G Series PTAC Heat Pump

PTH123G25AXXXAA
PTH123G25CXXXAA
PTH123G25DRXXAA
PTH123G25DXXXAA
PTH123G25RXXAA
PTH123G35AXXXAA
PTH123G35CRXXAA
PTH123G35CXXXAA
PTH123G35DXXXAA
PTH123G35PXXXAA
PTH123G35QRXXAA
PTH123G35QXXXAA
PTH123G35RXXAA
PTH123G35VXXXAA
PTH123G50AXXXAA
PTH123G50CXXXAA
PTH123G50DXXXAA
PTH123G50QXXXAA
PTH123G50RXXAA
PTH123G50VXXXAA



This manual is to be used by qualified technicians only.

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Important Information

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Views shown are for parts illustrations only, not servicing procedures.

This system uses R410A refrigerant. If sealed system work is required, use approved equipment and follow service procedures. Refer to Service Manual or Installation Instructions for service procedures.

Introduction of DC motors to meet DOE 2012 requirements.

Text Codes:

AR - As Required

NA - Not Available

NS - Not Shown

00000000 - See Note

QTY - Quantity Example (QTY 3) (If Quantity not shown, Quantity = 1)

M - Model Example (M1) (If M Code not shown, then part is used on all Models)

Expanded Model Nomenclature:

Example M1 - Model#1 M2 - Model#2 M3 - Model#3

Goodman Manufacturing Company, L.P. is not responsible for personal injury or property damage resulting from improper service. Review all service information before beginning repairs.

Warranty service must be performed by an authorized technician, using authorized factory parts. If service is required after the warranty expires, Goodman Manufacturing Company, L.P. also recommends contacting an authorized technician and using authorized factory parts.

Goodman Manufacturing Company, L.P. reserves the right to discontinue, or change at any time, specifications or designs without notice or without incurring obligations.

For assistance within the U.S.A. contact:
Consumer Affairs Department
Goodman Manufacturing Company, L.P.
7401 Security Way
Houston, Texas 77040
877-254-4729-Telephone
713-863-2382-Facsimile

For assistance outside the U.S.A. contact:
International Division
Goodman Manufacturing Company, L.P.
7401 Security Way
Houston, Texas 77040
713-861-2500-Telephone
713-863-2382-Facsimile

Functional Parts

Part

No:

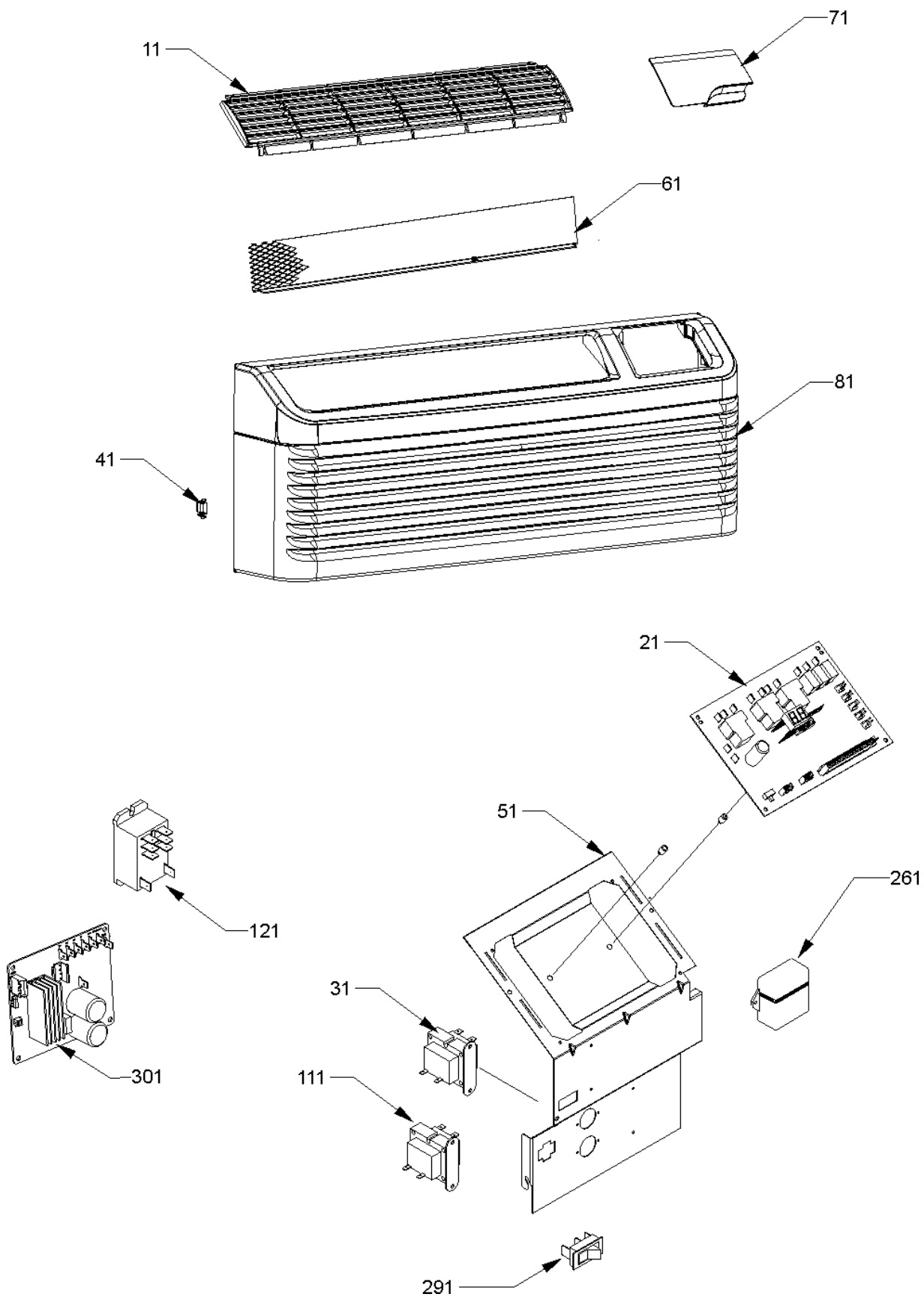
Description:

CAP030300450RS	CAPACITOR, 500V
44A282AS	COMPRESSOR, RECHI
RSKP0010	CONTROL BOARD M61
RSKP0005	CONTROL PANEL COVER AND MEMBRANE
0130P00069	CORD, 250VAC, 15A (LCD) (M1, M2, M3, M4, M5)
0130P00058	CORD, 250VAC, 20A (LCD) (M6, M7, M8, M9, M10, M11, M12, M13, M14)
0130P00062	CORD, 250VAC, 30A (LCD) (M15, M16, M17, M18, M19, M20)
0131P00029	FAN MOTOR, INDOOR
0131P00031	FAN MOTOR, OUTDOOR
0161P00030	FAN, CONDENSER
0275P00021	HEATER ASSY (M15, M16, M17, M18, M19, M20)
0275P00019	HEATER ASSY (M1, M2, M3, M4, M5)
0275P00020	HEATER ASSY (M6, M7, M8, M9, M10, M11, M12, M13, M14)
0130M00132	HIGH PRESSURE SWITCH
60343503	OVERLOAD PROTECTOR
0130M00096	RELAY
C8873917	RELAY (HYDRONIC) (M10)
C8873932	RELAY (POWER VENT) (M3, M4, M9, M14, M17, M20)
20295711	THERMISTOR
0130P00074	THERMISTOR
0130P00075	THERMISTOR
0130P00033	THERMISTOR-INDOOR COIL
0130P00039	THERMISTOR-OUTDOOR AMBIENT (M3, M5, M7, M11, M13, M19)
0130M00078	TRANSFORMER (M10)
B1378501	TRANSFORMER (M3, M4, M9, M14, M17, M20)
20512501	TRANSFORMER (HYDRONIC)
PCBEP100	VARIABLE SPEED TERMINAL BOARD
0150P00004	WHEEL, BLOWER

Expanded Model Nomenclature

M1 - PTH123G25AXXXAA
M2 - PTH123G25CXXXAA
M3 - PTH123G25DRXXAA
M4 - PTH123G25DXXXAA
M5 - PTH123G25RXXXAA
M6 - PTH123G35AXXXAA
M7 - PTH123G35CRXXAA
M8 - PTH123G35CXXXAA
M9 - PTH123G35DXXXAA
M10 - PTH123G35PXXXAA
M11 - PTH123G35QRXXAA
M12 - PTH123G35QXXXAA
M13 - PTH123G35RXXXAA
M14 - PTH123G35VXXXAA
M15 - PTH123G50AXXXAA
M16 - PTH123G50CXXXAA
M17 - PTH123G50DXXXAA
M18 - PTH123G50QXXXAA
M19 - PTH123G50RXXXAA
M20 - PTH123G50VXXXAA

Front Assy



Front Assy

Ref. Part No: No:	Description:	Ref. Part No: No:	Description:
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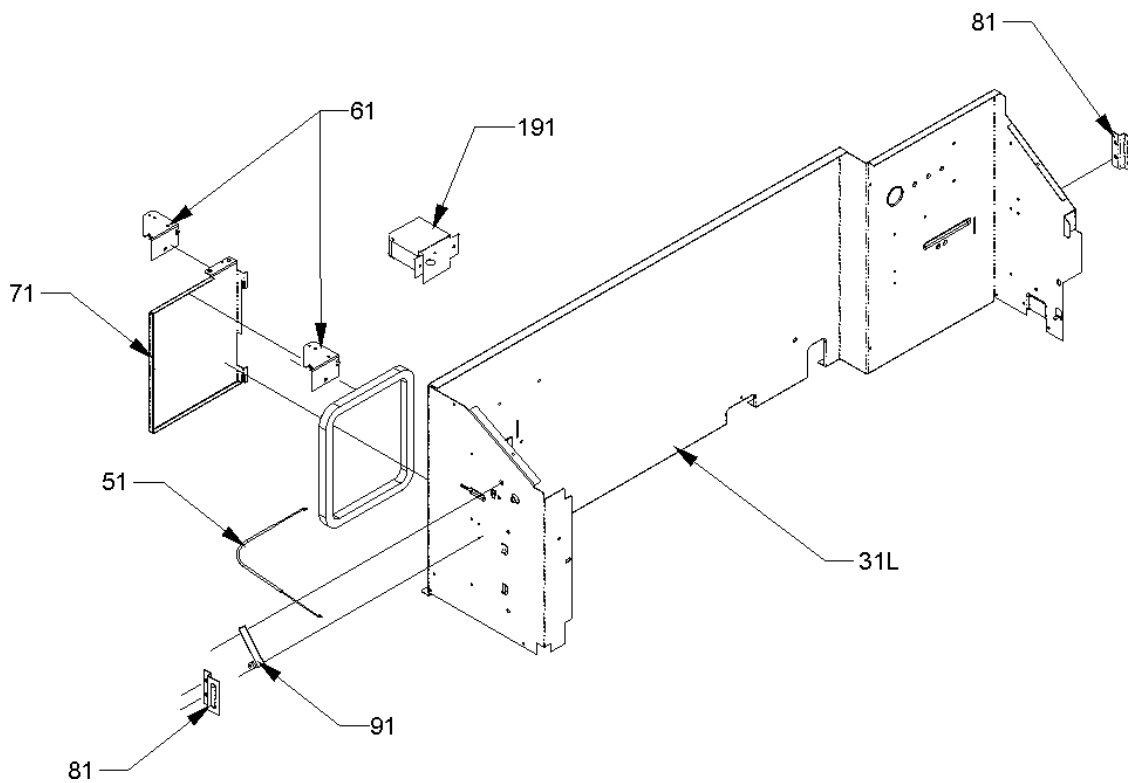
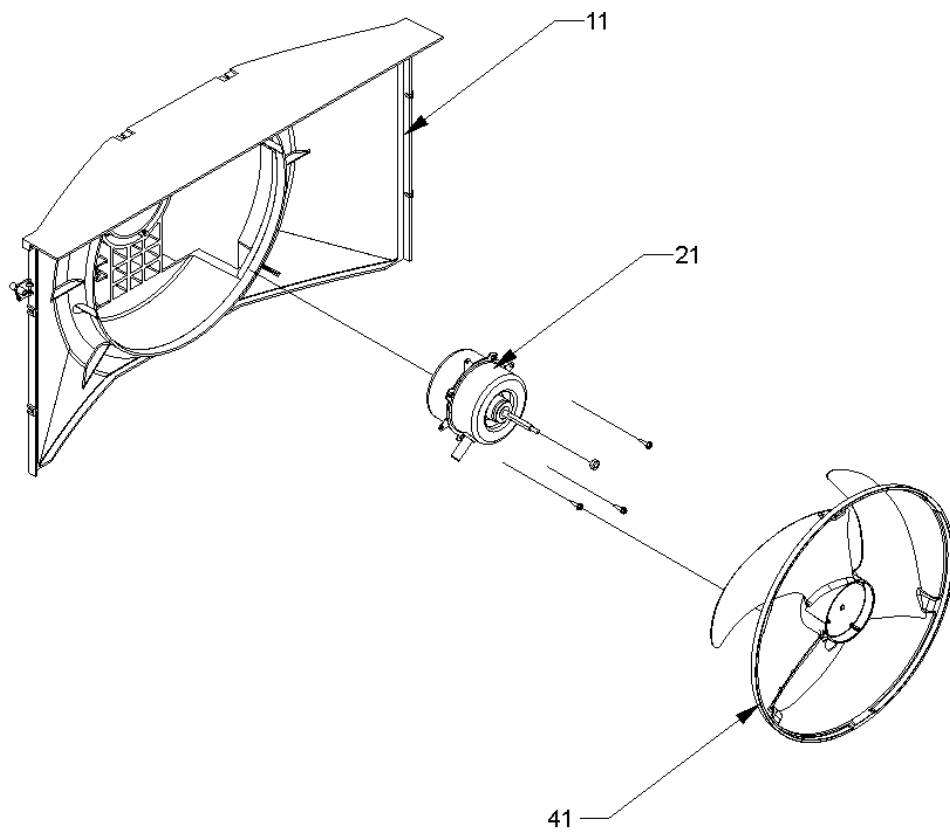
Image 1:

11	0161P00033	FRONT-DICHARGE LOUVERS
21	RSKP0010	CONTROL BOARD M61
31	20512501	TRANSFORMER (HYDRONIC)
41	0163P00025	CLIP (QTY 2)
51	0121P00001P	CONTROL PANEL COVER
61	0121P00073	SCREEN, DISCHARGE
71	0261P00003	DOOR ASSY -AMANA-
81	0261P00011	FRONT ASSY
111	0130M00078	TRANSFORMER (M10)
111	B1378501	TRANSFORMER (M3, M4, M9, M14, M17, M20)
121	0130M00096	RELAY
121	C8873917	RELAY (HYDRONIC) (M10)
121	C8873932	RELAY (POWER VENT) (M3, M4, M9, M14, M17, M20)
261	1261401	DIGITENNA (M3, M5, M7, M11, M13, M19)
291	B1337701	PADDLE SWITCH (M3, M4, M9, M14, M17, M20)
301	PCBEP100	VARIABLE SPEED TERMINAL BOARD
NS	0161P00035	FILTER, RACK (QTY 2)
NS	B1160701	TERMINAL BOARD (M3, M4, M9, M14, M17, M20)

Expanded Model Nomenclature

M1 - PTH123G25AXXXAA
M2 - PTH123G25CXXXAA
M3 - PTH123G25DRXXAA
M4 - PTH123G25DXXXAA
M5 - PTH123G25RXXXAA
M6 - PTH123G35AXXXAA
M7 - PTH123G35CRXXAA
M8 - PTH123G35CXXXAA
M9 - PTH123G35DXXXAA
M10 - PTH123G35PXXXAA
M11 - PTH123G35QRXXAA
M12 - PTH123G35QXXXAA
M13 - PTH123G35RXXXAA
M14 - PTH123G35VXXXAA
M15 - PTH123G50AXXXAA
M16 - PTH123G50CXXXAA
M17 - PTH123G50DXXXAA
M18 - PTH123G50QXXXAA
M19 - PTH123G50RXXXAA
M20 - PTH123G50VXXXAA

Chassis Control Panel



Chassis Control Panel

**Ref. Part
No: No:**

Description:

**Ref. Part
No: No:**

Description:

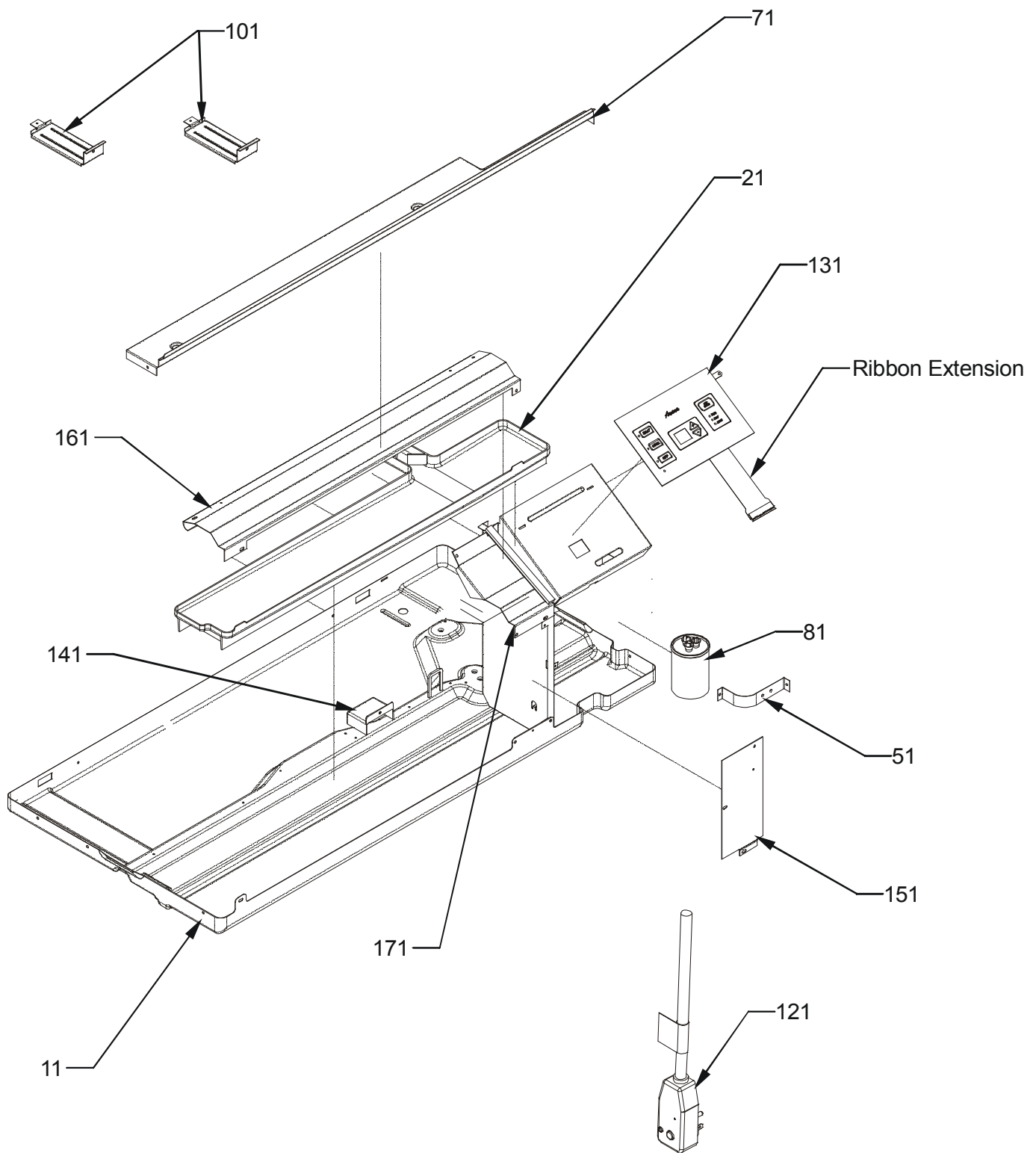
Image 1:

11	0161P00026	SHROUD, CONDENSER
21	0131P00031	FAN MOTOR, OUTDOOR
31	0121P00093	PANEL-PARTITION (M11, M12, M18)
31	0121P00089DG	PANEL-PARTITION PNT (M1, M2, M3, M4, M5, M6, M7, M8, M9, M10, M13, M14, M15, M16, M17, M19, M20)
41	0161P00030	FAN, CONDENSER
51	0163P00019	CABLE
61	0121P00079	BRACKET, VENT DOOR (M3, M4, M9, M14, M17, M20)
61	0121P00072DG	BRACKET, VENT DOOR-C (M1, M2, M5, M6, M7, M8, M10, M13, M15, M16, M19)
61	0121P00080	BRKT, POWER VENT (M3, M4, M9, M14, M17, M20)
61	11166101	POWER VENT MOTOR BRACKET (M3, M4, M9, M14, M17, M20)
71	11046105PDG	VENT DOOR (M1, M2, M3, M4, M5, M6, M7, M8, M9, M10, M13, M14, M15, M16, M17, M19, M20)
81	11191703	PARTITION PANEL BRACKET (QTY 2)
91	11046302	LEVER ARM (M1, M2, M5, M6, M7, M8, M10, M13, M15, M16, M19)
191	0270P00997	POWER DOOR ASSY (M3, M4, M9, M17)
NS	11166401	EXTENSION SPRING (M3, M4, M9, M14, M17, M20)
NS	0121P00091	PANEL-AUXILIARY (M11, M12, M18)
NS	11166201	POWER VENT COVER BRACKET (M3, M4, M9, M14, M17, M20)
NS	11172801	POWER VENT MOTOR (M3, M4, M9, M14, M17, M20)
NS	0130P00039	THERMISTOR-OUTDOOR AMBIENT (M3, M5, M7, M11, M13, M19)

Expanded Model Nomenclature

M1 - PTH123G25AXXXAA
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M3 - PTH123G25DRXXAA
M4 - PTH123G25DXXXAA
M5 - PTH123G25RXXXAA
M6 - PTH123G35AXXXAA
M7 - PTH123G35CRXXAA
M8 - PTH123G35CXXXAA
M9 - PTH123G35DXXXAA
M10 - PTH123G35PXXXAA
M11 - PTH123G35QRXXAA
M12 - PTH123G35QXXXAA
M13 - PTH123G35RXXXAA
M14 - PTH123G35VXXXAA
M15 - PTH123G50AXXXAA
M16 - PTH123G50CXXXAA
M17 - PTH123G50DXXXAA
M18 - PTH123G50QXXXAA
M19 - PTH123G50RXXXAA
M20 - PTH123G50VXXXAA

Partition Assy



Partition Assy

Ref. Part No: No:	Description:	Ref. Part No: No:	Description:
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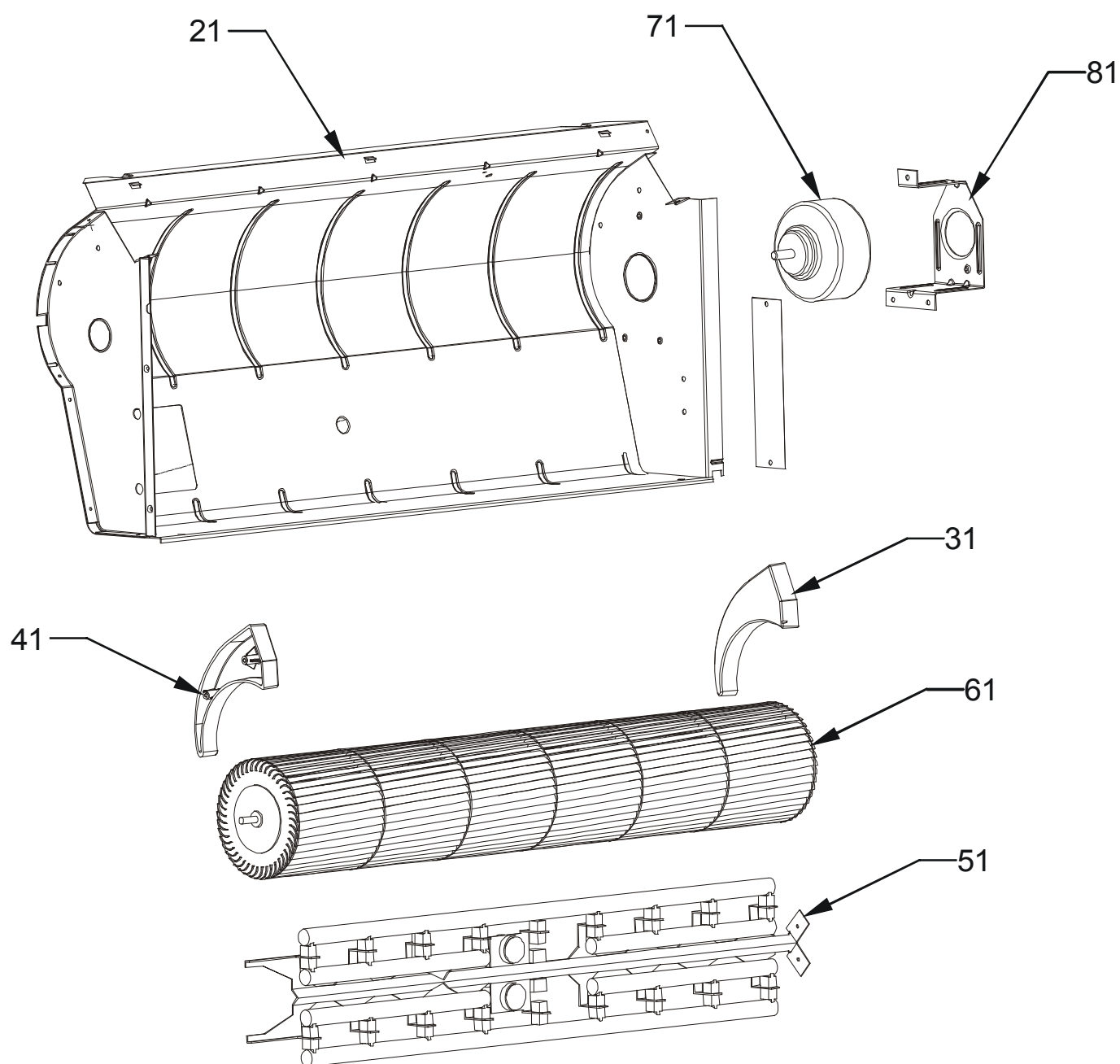
Image 1:

11	0121P00056DG	BASEPAN, PNT
21	0161P00044	PLASTIC-DRAIN PAN
51	C6300502	CAPACITOR STRAP
71	0121P00063DG	TOP - PARTITION PANEL
81	CAP030300450RS	CAPACITOR, 500V
101	0121P00071	BRACE, TIE (QTY 2)
121	0130P00069	CORD, 250VAC, 15A (LCD) (M1, M2, M3, M4, M5)
121	0130P00058	CORD, 250VAC, 20A (LCD) (M6, M7, M8, M9, M10, M11, M12, M13, M14)
121	0130P00062	CORD, 250VAC, 30A (LCD) (M15, M16, M17, M18, M19, M20)
131	RSKP0005	CONTROL PANEL COVER AND MEMBRANE
141	0161P00016	PLASTIC-HOOD
151	20410801	ACCESS COVER
161	0121P00061DG	CUTOFF-SCROLL DG
171	0121P00070DG	COVER, MOTOR PNT
NS	20403301	MID PARTITION PANEL
NS	20416201	SEAL-L SIDE PTC
NS	20416101	SEAL-R SIDE PTC

Expanded Model Nomenclature

M1 - PTH123G25AXXXAA
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M3 - PTH123G25DRXXAA
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M6 - PTH123G35AXXXAA
M7 - PTH123G35CRXXAA
M8 - PTH123G35CXXXAA
M9 - PTH123G35DXXXAA
M10 - PTH123G35PXXXAA
M11 - PTH123G35QRXXAA
M12 - PTH123G35QXXXAA
M13 - PTH123G35RXXXAA
M14 - PTH123G35VXXXAA
M15 - PTH123G50AXXXAA
M16 - PTH123G50CXXXAA
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M18 - PTH123G50QXXXAA
M19 - PTH123G50RXXXAA
M20 - PTH123G50VXXXAA

Indoor Assy



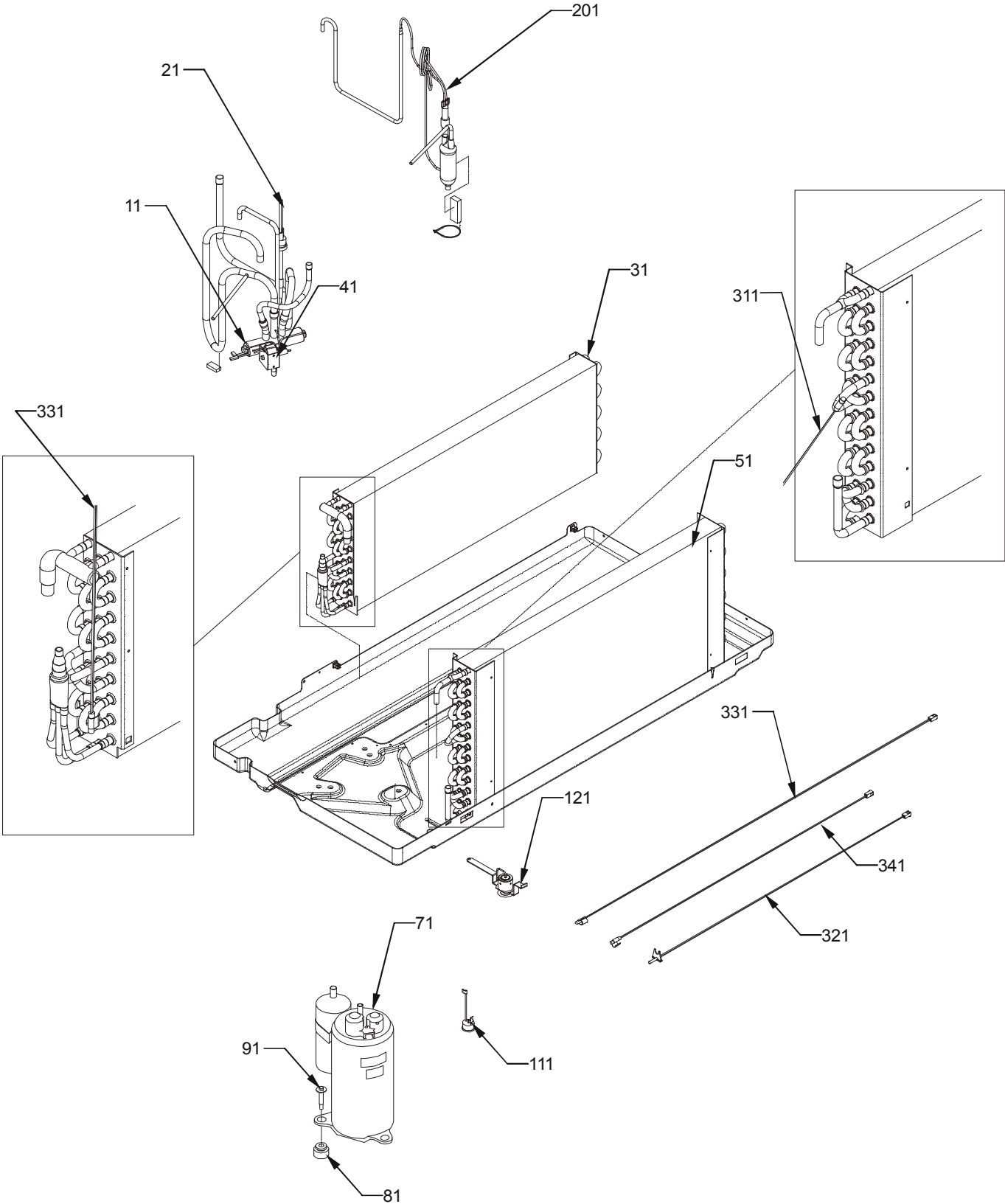
Indoor Assy

Ref. Part No: No:	Description:	Ref. Part No: No:	Description:
<i>Image 1:</i>			
21	0270P01070		SCROLL ASSY
31	0161P00021		END CAP, RIGHT
41	0161P00022		END CAP, LEFT
51	0275P00019		HEATER ASSY (M1, M2, M3, M4, M5)
51	0275P00020		HEATER ASSY (M6, M7, M8, M9, M10, M11, M12, M13, M14)
51	0275P00021		HEATER ASSY (M15, M16, M17, M18, M19, M20)
61	0150P00004		WHEEL, BLOWER
71	0131P00029		FAN MOTOR, INDOOR
81	0121P00048		BRACKET-MOTOR MOUNT
NS	0163P00027		BEARING

Expanded Model Nomenclature

M1 - PTH123G25AXXXAA
M2 - PTH123G25CXXXAA
M3 - PTH123G25DRXXAA
M4 - PTH123G25DXXXAA
M5 - PTH123G25RXXXAA
M6 - PTH123G35AXXXAA
M7 - PTH123G35CRXXAA
M8 - PTH123G35CXXXAA
M9 - PTH123G35DXXXAA
M10 - PTH123G35PXXXAA
M11 - PTH123G35QRXXAA
M12 - PTH123G35QXXXAA
M13 - PTH123G35RXXXAA
M14 - PTH123G35VXXXAA
M15 - PTH123G50AXXXAA
M16 - PTH123G50CXXXAA
M17 - PTH123G50DXXXAA
M18 - PTH123G50QXXXAA
M19 - PTH123G50RXXXAA
M20 - PTH123G50VXXXAA

Tubing Assy



Tubing Assy

Ref. Part No: No:	Description:	Ref. Part No: No:	Description:
<i>Image 1:</i>			
11	0151P00000		REVERSING VALVE ASSY-230V
21	0130M00132		HIGH PRESSURE SWITCH
31	0202P00065		EVAP ASSY, 5/16, 3 ROW
41	0130P00022		REVERSING VALVE COIL
51	0201P00079		CONDENSER ASSY (M1, M3, M4, M5, M6, M9, M10, M11, M12, M13, M14, M15, M17, M18, M19, M20)
51	0201P00083DG		CONDENSER ASSY PNT (M2, M7, M8, M16)
71	44A282AS		COMPRESSOR, RECHI
81	60130203		GROMMET - RECHI COMPRESSOR (QTY 3)
91	0163M00079		SCREW, SHOULDER (QTY 3)
111	60343503		OVERLOAD PROTECTOR
121	20406303		BASE PAN VALVE
201	0210P00106		CAPILLARY TUBE WELD
311	20295711		THERMISTOR
321	0130P00074		THERMISTOR
331	0130P00033		THERMISTOR-INDOOR COIL
341	0130P00075		THERMISTOR
NS	60500101		OLP SPRING - RECHI COMPRESSOR
NS	BT1392310		PLASTIC CLAMP, .1875 DIA (M3, M4, M9, M14, M17, M20)
NS	60100314		TERMINAL COVER - RECHI COMP
NS	60100103		TERMINAL GASKET
NS	60100401		TERMINAL NUT - RECHI COMP
NS	60100201		WASHER - RECHI COMPRESSOR

Expanded Model Nomenclature

M1 - PTH123G25AXXXAA
M2 - PTH123G25CXXXAA
M3 - PTH123G25DRXXAA
M4 - PTH123G25DXXXAA
M5 - PTH123G25RXXXAA
M6 - PTH123G35AXXXAA
M7 - PTH123G35CRXXAA
M8 - PTH123G35CXXXAA
M9 - PTH123G35DXXXAA
M10 - PTH123G35PXXXAA
M11 - PTH123G35QRXXAA
M12 - PTH123G35QXXXAA
M13 - PTH123G35RXXXAA
M14 - PTH123G35VXXXAA
M15 - PTH123G50AXXXAA
M16 - PTH123G50CXXXAA
M17 - PTH123G50DXXXAA
M18 - PTH123G50QXXXAA
M19 - PTH123G50RXXXAA
M20 - PTH123G50VXXXAA