

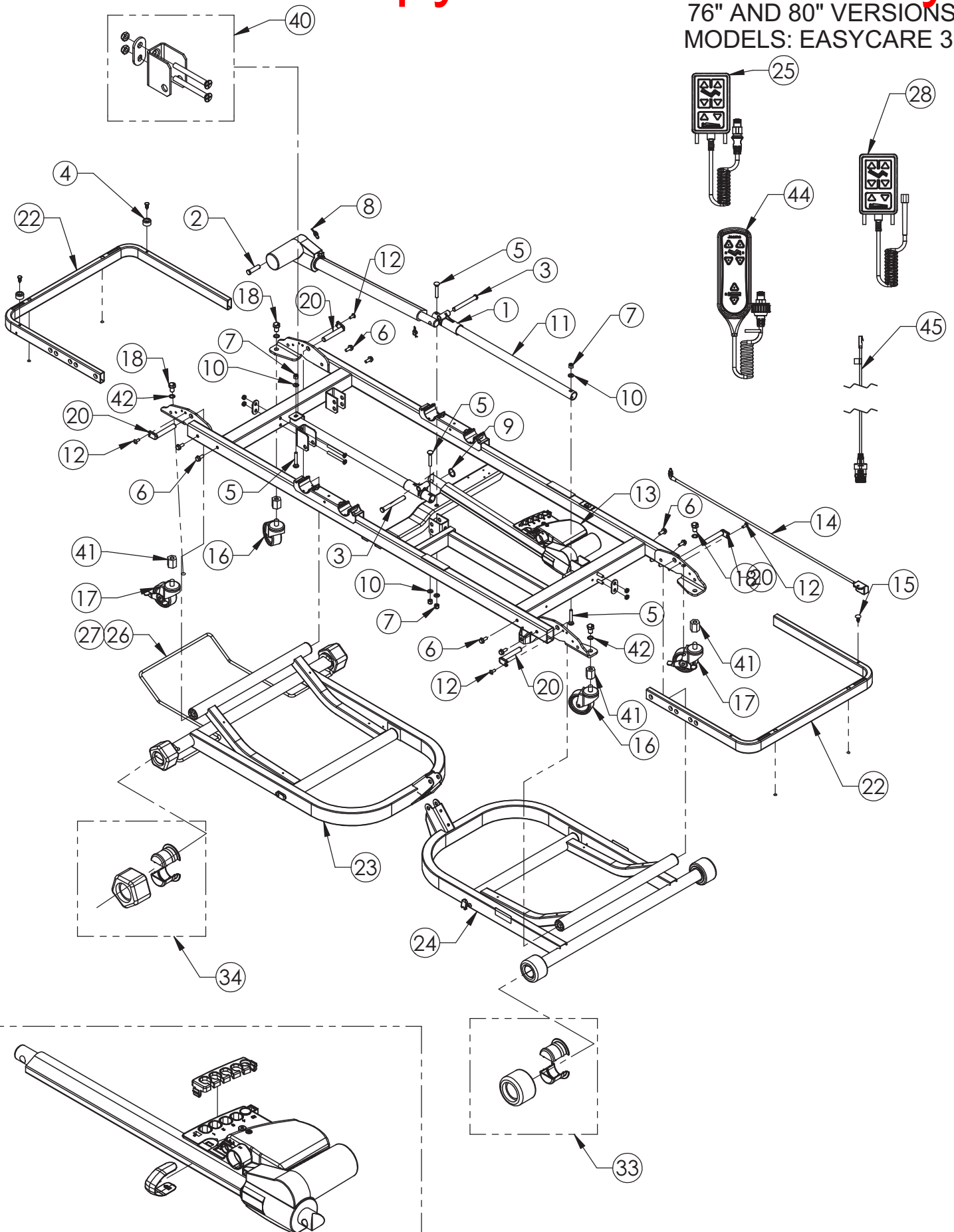


Parts List Joerns® Bed Frames EasyCare® Series

To avoid injury, read user's manual before using.



FRAME COMPONENTS
76" AND 80" VERSIONS
MODELS: EASYCARE 3



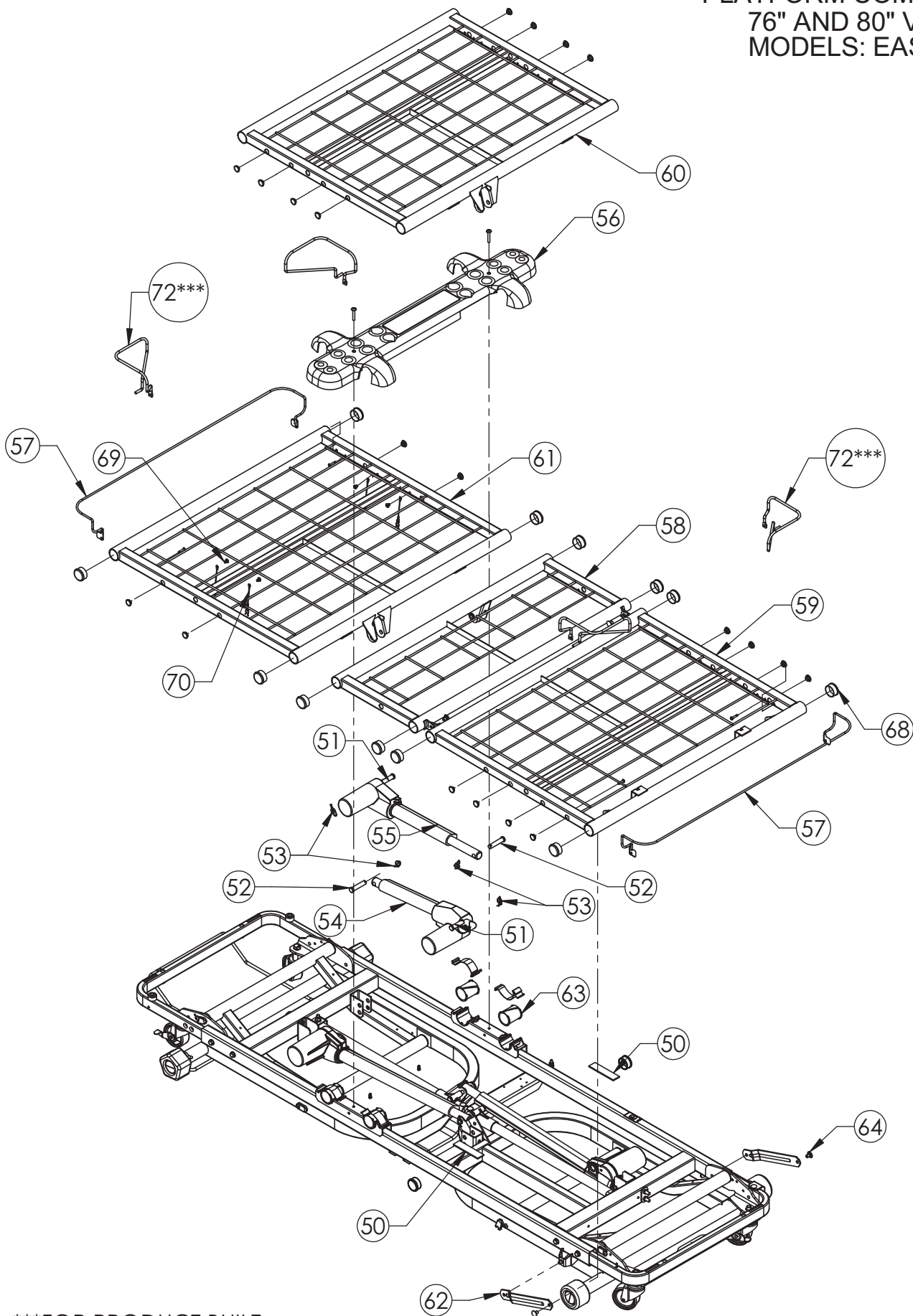
ITEM	PART NUMBER	DESCRIPTION
1	39001070	KIT, REPLACEMENT, HI-LO GLIDE
2	11012238	PIN, PIVOT SLEEP SURFACE
3	11012361	PIVOT PIN, LEG/ACTUATOR
4	31009151	ASSEMBLY, BUMPER
5	12523159	BOLT, CARRIAGE 5/16-18 X 2
6	12553104	SCREW, 5/16-18 X 3/4
7	12673105	NUT, LOCK 5/16-18
8	12800032	RING, RUE-22
9	12809807	RING, KICK-OUT
10	12847531	WASHER, FLAT
11	25005930	TUBE, HIGH-LOW GUIDE
12	12552592	SCREW, 1/4-20 X 5/8, CLEAR ZINC
13	39000852	KIT, CONTROL BOX
14	11012449	CORD, PATCH, BATTERY PACK
15	12743182	FASTENER, PUSH-IN
16	10630331	CASTER, 3" & W/O BRAKE
17	10630332	CASTER, 3" & W/BRAKE
18	600-1574	BOLT, HEX, STL, 1/2-13 X 3/4
20	11012662	PIN STABILIZER PIVOT
21	6110075	MANUAL, USER, EASYCARE SERIES (NOT SHOWN)
22	11012722	BRACKET, PANEL
23	31009158	ASSEMBLY, LEG, HEAD
24	31009159	ASSEMBLY, LEG, FOOT
25	11012262	PENDANT, BASIC
26	11012852	BUMPER, WALL, 76" STD
27	11012851	BUMPER, WALL, 80" STD
28	11011474	PENDANT, STAFF CONTROL, BASIC
29	39001139	KIT, ACTUATOR HI/LOW, MATCHED
30	39000974	KIT, POWER CORD, CLASS I (GROUNDED) (NOT SHOWN)
31	39000975	KIT, POWER CORD, CLASS II (DOUBLE INSULATED) (NOT SHOWN)
32	39001073	KIT, CABLE, MOTOR, HI-LO (NOT SHOWN)
33	39000792	KIT, ROLLER AND HUB
34	39000793	KIT, PENTAGON AND HUB
35	12150025	WIRE ASM., GRN/YLW, 5" (NOT SHOWN)
36	12150026	WIRE ASM., GRN/YLW, 10" (NOT SHOWN)
37	12541064	SCREW, #10-16 x 1/2 (NOT SHOWN)
38	12851004	WASHER, SPLIT LOCK, #10 (NOT SHOWN)
39	12851001	WASHER, EXT TOOTH, #10 (NOT SHOWN)
40	39001053	KIT, MOTOR MOUNT BRACKET
41	11013665	SPACER, THREADED
42	12856102	WASHER, LOCK, 1/2"
43	39001069	KIT, PATCH CABLE, STAFF CONTROL (NOT SHOWN)
44	11013810	PENDANT, EASYCARE PLUS
45	11013824	CABLE, ADAPTER, STAFF CONTROL, (USE W/11013810 PENDANT)

NOTE: ADD "AL" SUFFIX TO PART NUMBERS FOR SOFT TONE PAINTED PARTS

NOTE: GROUND WIRES (12150025 AND 12150026) AND ATTACHING HARDWARE (12541064, 12851004, AND 12851001) ARE NOT SHOWN - REFER TO LENGTH OF WIRE ASSEMBLIES ON BED IF REPLACEMENT IS REQUIRED.

Electronic Copy: Reference Only

MATTRESS SUPPORT
PLATFORM COMPONENTS
76" AND 80" VERSIONS
MODELS: EASYCARE 3



***FOR PRODUCT BUILT
AFTER SEPT 26, 2013

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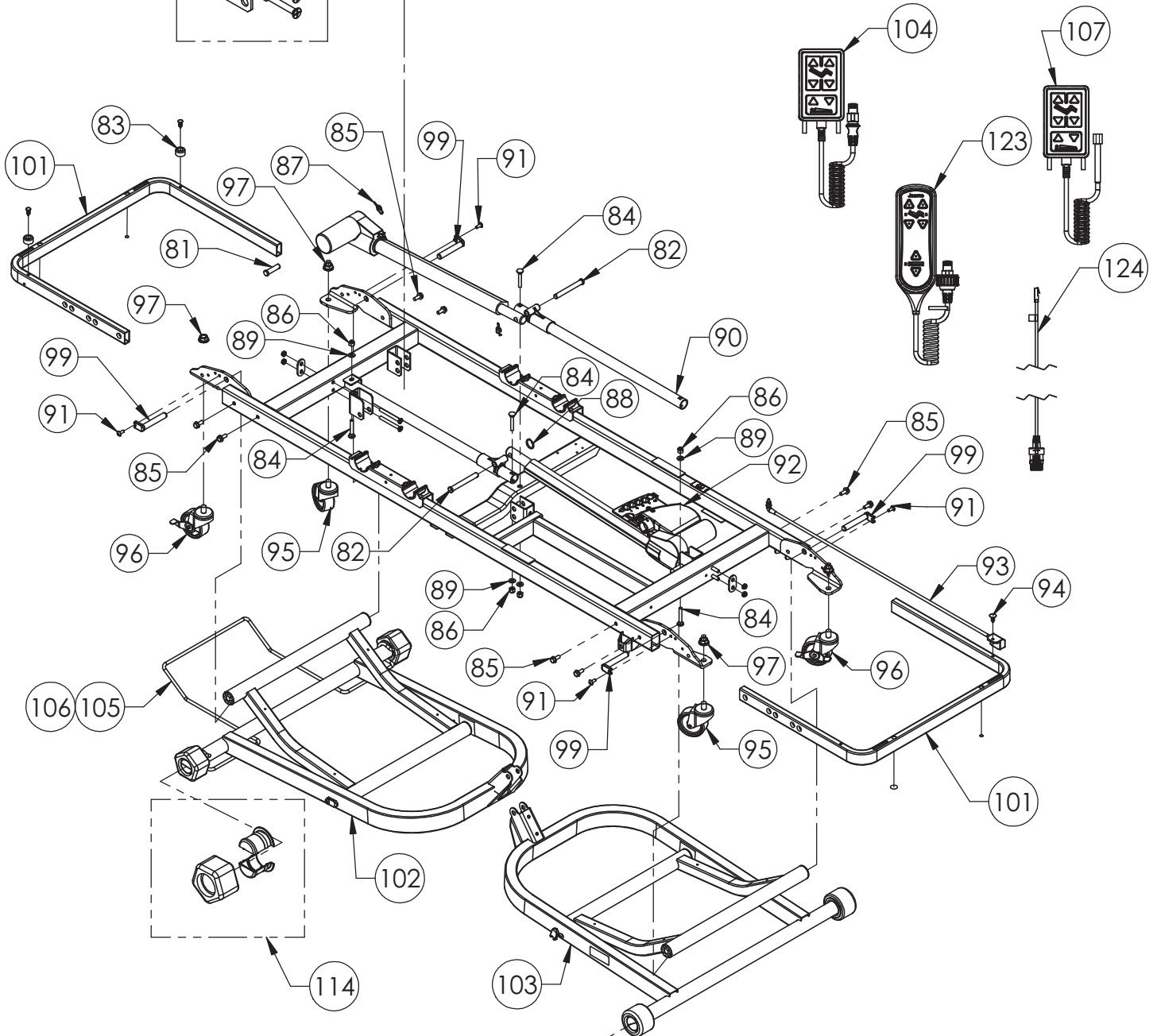
MATTRESS SUPPORT
PLATFORM COMPONENTS
76" AND 80" VERSIONS
MODELS: EASYCARE 3

ITEM	PART NUMBER	DESCRIPTION
50	11011331	PAD, STOP, KNEE/LEG
51	11012238	PIN, ACTUATOR PIVOT
52	11012387	PIN, CLEVIS, 12mm X 1.628"
53	12800032	RING, RUE-22
54	39000972	KIT, ACTUATOR, BACK
55	39000973	KIT, ACTUATOR, KNEE
56	39000980	KIT, SEAT PAN, SOFT TONE
57	39001170	KIT, MATTRESS STOP
58	24006338	WELDMENT, KNEE SECTION
59	24006339	WELDMENT, FOOT SECTION
60	24006337	WELDMENT, BACK SECTION, 76"
61	24006336	WELDMENT, BACK SECTION, 80"
62	11010381	LEVELER, LEG
63	39000802	KIT, MATTRESS DECK BEARING
64	39000052	KIT, RIVET REPLACEMENT
65	39001074	KIT, CABLE, MOTOR, BACK (NOT SHOWN)
66	39001075	KIT, CABLE, MOTOR, KNEE (NOT SHOWN)
67	12470477	1 1/4 X 1 1/4 CAP PLUG
68	12470474	1 1/2 CAP PLUG
69	12551015	SCREW, PPHTF, 10-32X1/4"
70	24005271	CLIP ASSEM.
71	39001067	KIT, SIDE RAIL PLUGS, ECS
72***	39001317	KIT, SET, MATTRESS RETAINER

NOTE: ADD "AL" SUFFIX TO PART NUMBERS FOR SOFT TONE PAINTED PARTS

***FOR PRODUCT BUILT
AFTER SEPT 26, 2013

FRAME COMPONENTS 76" AND 80" VERSIONS MODELS: EASYCARE 5



ASSEMBLY OF ACTUATOR AND CONTROL BOX

Electronic Copy: Reference Only

FRAME COMPONENTS
76" AND 80" VERSIONS
MODELS: EASYCARE 5

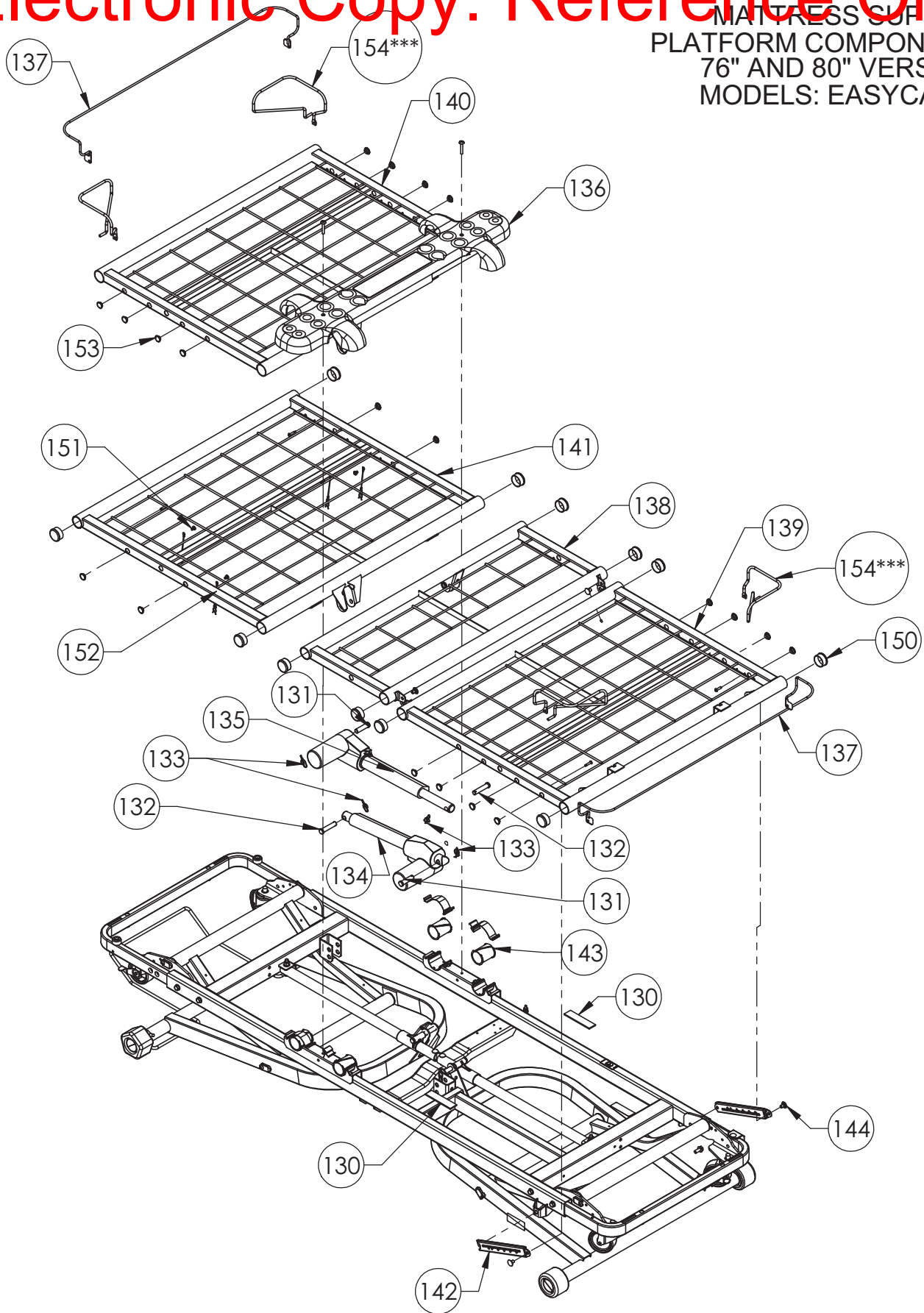
ITEM	PART NUMBER	DESCRIPTION
80	39001070	KIT, REPLACEMENT, HI-LO GLIDE
81	11012238	PIN, PIVOT SLEEP SURFACE
82	11012361	PIVOT PIN, LEG/ACTUATOR
83	31009151	ASSEMBLY, BUMPER
84	12523159	BOLT, CARRIAGE 5/16-18 X 2
85	12553104	SCREW, 5/16-18 X 3/4
86	12673105	NUT, LOCK 5/16-18
87	12800032	RING, RUE-22
88	12809807	RING, KICK-OUT
89	12847531	WASHER, FLAT
90	25005930	TUBE, HIGH-LOW GUIDE
91	12552592	SCREW, 1/4-20 X 5/8, CLEAR ZINC
92	39000852	KIT, CONTROL BOX
93	11012449	CORD, PATCH, BATTERY PACK
94	12743182	FASTENER, PUSH-IN
95	10630331	CASTER, 3" & W/O BRAKE
96	10630332	CASTER, 3" & W BRAKE
97	12675024	NUT, WHIZ LOCK, 1/2-13
99	11012662	PIN STABILIZER PIVOT
100	6110075	MANUAL, USER, EASYCARE SERIES (NOT SHOWN)
101	11012722	BRACKET, PANEL
102	31009158	ASSEMBLY, LEG, HEAD
103	31009159	ASSEMBLY, LEG, FOOT
104	11012262	PENDANT, BASIC
105	11012852	BUMPER, WALL, 76" STD
106	11012851	BUMPER, WALL, 80" STD
107	11011474	PENDANT, STAFF CONTROL, BASIC
108	39000851	KIT, ACTUATOR HI/LOW, MATCHED
109	39000974	KIT, POWER CORD, CLASS I (GROUNDED) (NOT SHOWN)
110	39000975	KIT, POWER CORD, CLASS II (DOUBLE INSULATED) (NOT SHOWN)
111*	39000977	KIT, CABLE, MOTOR, HI-LO (NOT SHOWN)
112**	39001073	KIT, CABLE, MOTOR, HI-LO (NOT SHOWN)
113	39000792	KIT, ROLLER AND HUB
114	39000793	KIT, PENTAGON AND HUB
115	12150025	WIRE ASM., GRN/YLW, 5" (NOT SHOWN)
116	12150026	WIRE ASM., GRN/YLW, 10" (NOT SHOWN)
117	12541064	SCREW, #10-16 x 1/2 (NOT SHOWN)
118	12851004	WASHER, SPLIT LOCK, #10 (NOT SHOWN)
119	12851001	WASHER, EXT TOOTH, #10 (NOT SHOWN)
120	39000874	KIT, CASTER (NOT SHOWN)
121	39001053	KIT, MOTOR MOUNT BRACKET
122	39001069	KIT, PATCH CABLE, STAFF CONTROL (NOT SHOWN)
123	11013810	PENDANT, EASYCARE PLUS
124	11013824	CABLE, ADAPTER, STAFF CONTROL (USE W/ 11013810 PENDANT)

NOTE: ADD "AL" SUFFIX TO PART NUMBERS FOR SOFT TONE PAINTED PARTS

NOTE: ITEMS MARKED WITH * OR ** SEE PAGE 9 FOR DETAILS

NOTE: GROUND WIRES (12150025 AND 12150026) AND ATTACHING HARDWARE (12541064, 12851004, AND 12851001) ARE NOT SHOWN - REFER TO LENGTH OF WIRE ASSEMBLIES ON BED IF REPLACEMENT IS REQUIRED.

MATTRESS SUPPORT PLATFORM COMPONENTS 76" AND 80" VERSIONS MODELS: EASYCARE 5



***FOR PRODUCT BUILT
AFTER SEPT 26, 2013

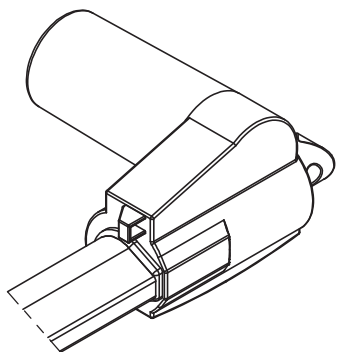
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MATTRESS SUPPORT
PLATFORM COMPONENTS
76" AND 80" VERSIONS
MODELS: EASYCARE 5

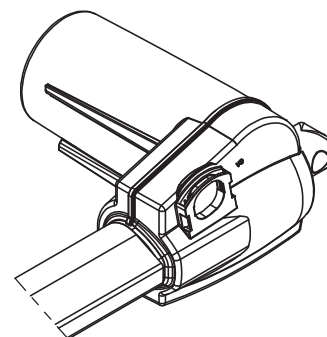
ITEM	PART NUMBER	DESCRIPTION
130	11011331	PAD, STOP, KNEE/LEG
131	11012238	PIN, ACTUATOR PIVOT
132	11012387	PIN, CLEVIS, 12mm X 1.628"
133	12800032	RING, RUE-22
134	39000972	KIT, ACTUATOR, BACK
135	39000973	KIT, ACTUATOR, KNEE
136	39000980	KIT, SEAT PAN, SOFT TONE
137	39001170	KIT, MATTRESS STOP
138	24006338	WELDMENT, KNEE SECTION
139	24006339	WELDMENT, FOOT SECTION
140	24006337	WELDMENT, BACK SECTION, 76"
141	24006336	WELDMENT, BACK SECTION, 80"
142	39000794	KIT, GATCH REPLACEMENT
143	39000802	KIT, MATTRESS DECK BEARING
144	39000052	KIT, RIVET REPLACEMENT
145*	39000978	KIT, CABLE, MOTOR, BACK (NOT SHOWN)
146*	39000979	KIT, CABLE, MOTOR, KNEE (NOT SHOWN)
147**	39001074	KIT, CABLE, MOTOR, BACK (NOT SHOWN)
148**	39001075	KIT, CABLE, MOTOR, KNEE (NOT SHOWN)
149	12470477	1 1/4 X 1 1/4 CAP PLUG
150	12470474	1 1/2 CAP PLUG
151	12551015	SCREW, PPHTF, 10-32X1/4"
152	24005271	CLIP ASSEM.
153	39001067	KIT, SIDE RAIL PLUGS, ECS
154***	39001317	KIT, SET, MATTRESS RETAINER

NOTE: ADD "AL" SUFFIX TO PART NUMBERS FOR SOFT TONE PAINTED PARTS

NOTE: ITEMS MARKED WITH * OR ** SEE DETAILS BELOW



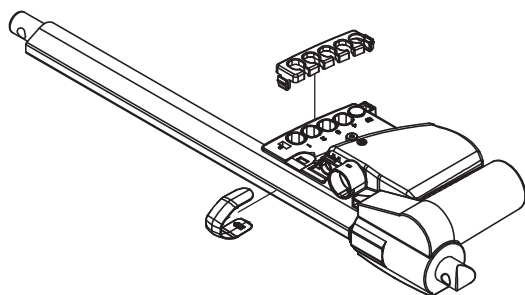
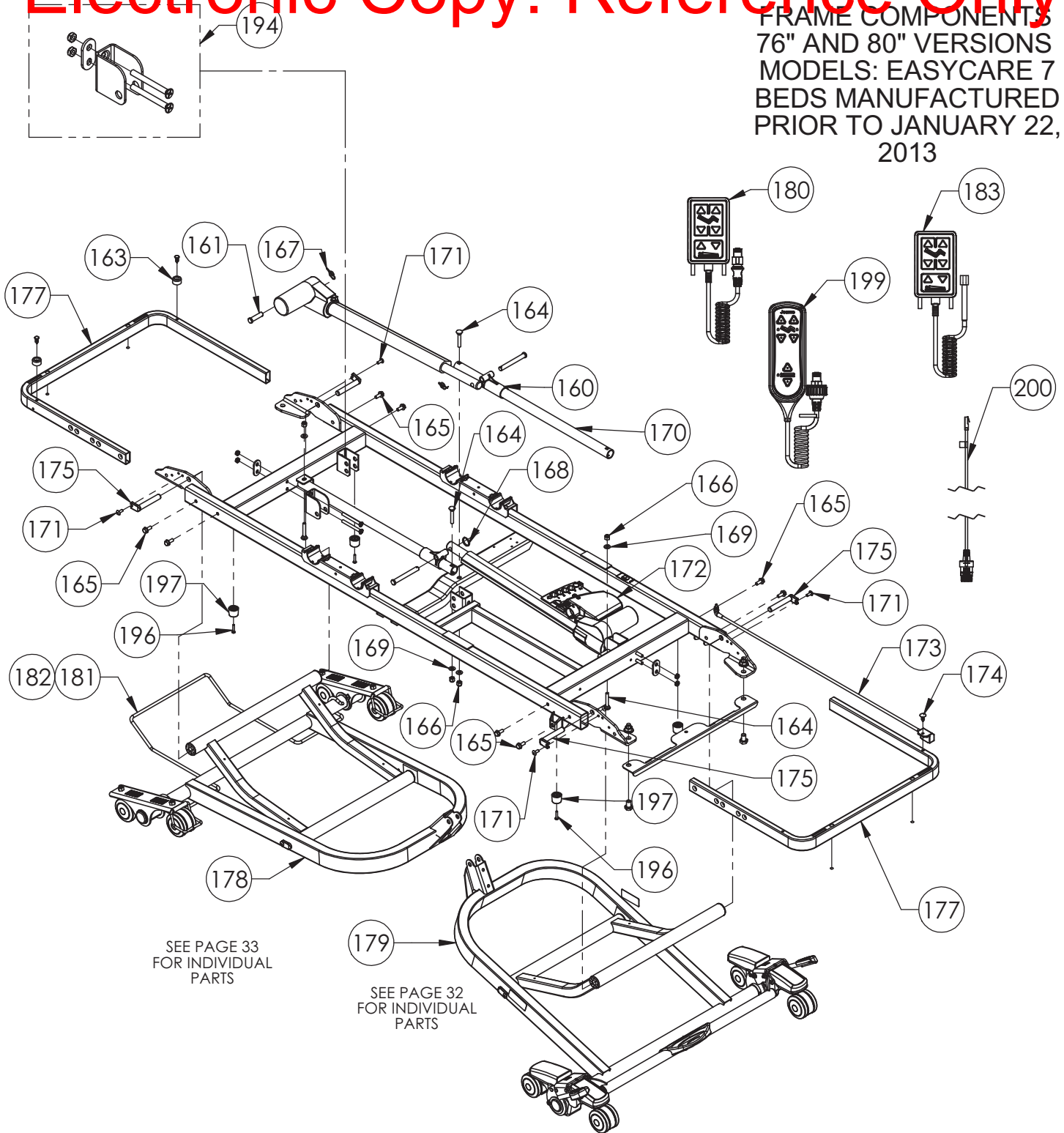
ITEMS MARKED WITH A SINGLE
ASTERISK (*) ARE INTENDED FOR
USE WITH THIS ACTUATOR HOUSING



ITEMS MARKED WITH A DOUBLE
ASTERISK (**) ARE INTENDED FOR
USE WITH THIS ACTUATOR HOUSING

***FOR PRODUCT BUILT
AFTER SEPT 26, 2013

FRAME COMPONENTS
76" AND 80" VERSIONS
MODELS: EASYCARE 7
BEDS MANUFACTURED
PRIOR TO JANUARY 22,
2013



FRAME COMPONENTS
76" AND 80" VERSIONS
MODELS: EASYCARE 7
BEDS MANUFACTURED
PRIOR TO JANUARY 22,
2013

ITEM	PART NUMBER	DESCRIPTION
160	39001070	KIT, REPLACEMENT, HI-LO GLIDE
161	11012238	PIN, PIVOT SLEEP SURFACE
162	11012361	PIVOT PIN, LEG/ACTUATOR
163	31009151	ASSEMBLY, BUMPER
164	12523159	BOLT, CARRIAGE 5/16-18 X 2
165	12553104	SCREW, 5/16-18 X 3/4
166	12673105	NUT, LOCK 5/16-18
167	12800032	RING, RUE-22
168	12809807	RING, KICK-OUT, (NOT SHOWN)
169	12847531	WASHER, FLAT
170	25005930	TUBE, HIGH-LOW GUIDE
171	12552592	SCREW, 1/4-20 X 5/8, CLEAR ZINC
172	39000852	KIT, CONTROL BOX
173	11012449	CORD, PATCH, BATTERY PACK
174	12743182	FASTENER, PUSH-IN
175	11012662	PIN STABILIZER PIVOT
176	6110075	MANUAL, USER, EASYCARE SERIES (NOT SHOWN)
177	11012722	BRACKET, PANEL
178	31009116	LEG ASSEMBLY, HEAD (SEE PAGE 33)
179	39001030	KIT, LEG ASSEMBLY W/ ULTRALOCK (SEE PAGE 32)
180	11012262	PENDANT, BASIC
181	11012852	BUMPER, WALL, 76" STD
182	11012851	BUMPER, WALL, 80" STD
183	11011474	PENDANT, STAFF CONTROL, BASIC
184	39000851	KIT, ACTUATOR HI/LOW, MATCHED
185	39000974	KIT, POWER CORD, CLASS I (GROUNDED) (NOT SHOWN)
186	39000975	KIT, POWER CORD, CLASS II (DOUBLE INSULATED) (NOT SHOWN)
187*	39000977	KIT, CABLE, MOTOR, HI-LO (NOT SHOWN)
188**	39001073	KIT, CABLE, MOTOR, HI-LO (NOT SHOWN)
189	12150025	WIRE ASM., GRN/YLW, 5" (NOT SHOWN)
190	12150026	WIRE ASM., GRN/YLW, 10" (NOT SHOWN)
191	12541064	SCREW, #10-16 x 1/2 (NOT SHOWN)
192	12851004	WASHER, SPLIT LOCK, #10 (NOT SHOWN)
193	12851001	WASHER, EXT TOOTH, #10 (NOT SHOWN)
194	39001052	KIT, MOTOR MOUNT BRACKET, EASYCARE 7 & 9
196	12551030	SCREW, 10-24 X 1", BLACK
197	11013253	BUMPER, STOP
198	39001069	KIT, PATCH CABLE, STAFF CONTROL (NOT SHOWN)
199	11013810	PENDANT, EASYCARE PLUS
200	11013824	ADAPTER CABLE, STAFF CONTROL (USE WITH 11013810 PENDANT)

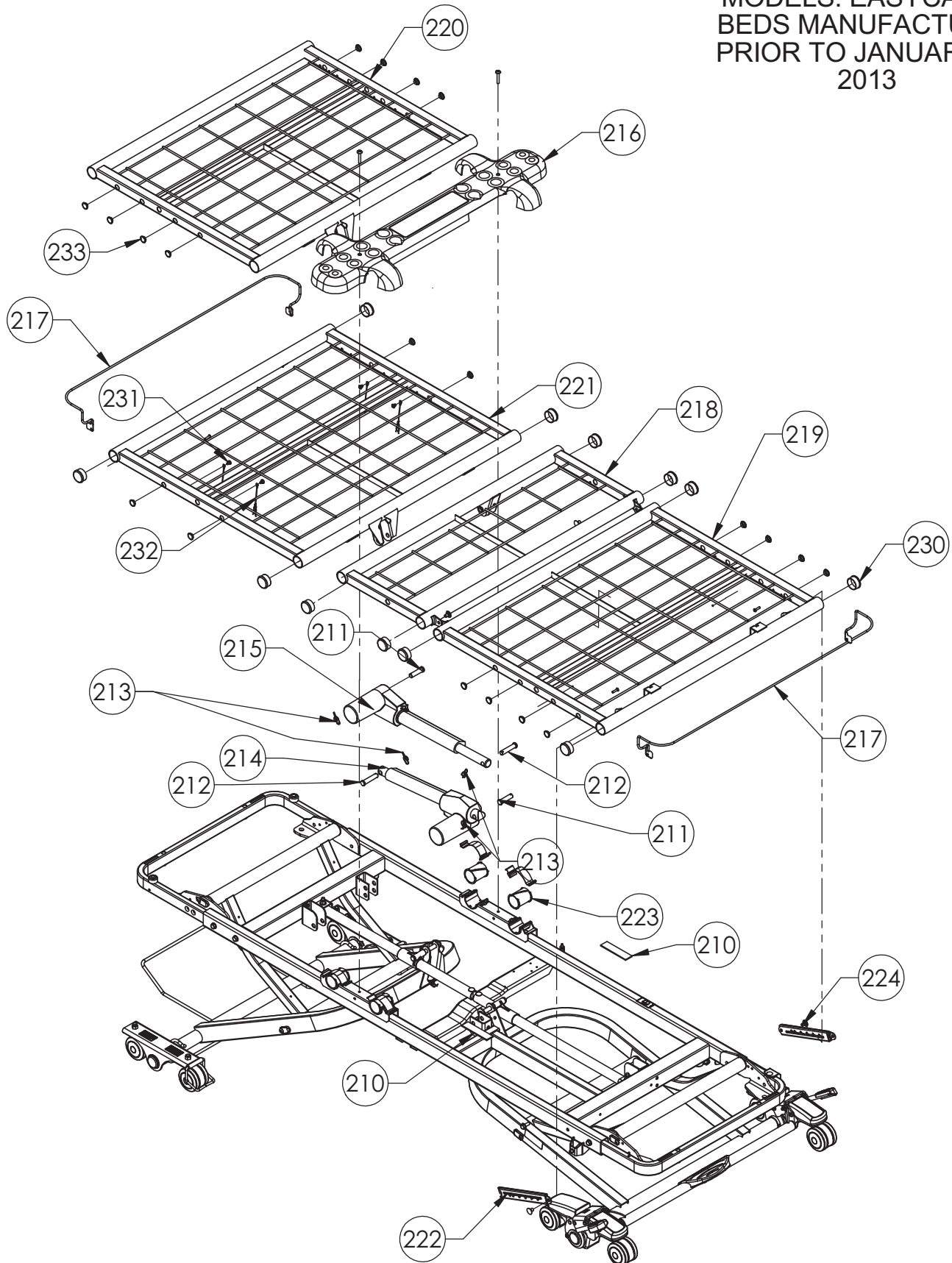
NOTE: ADD "AL" SUFFIX TO PART NUMBERS FOR SOFT TONE PAINTED PARTS

NOTE: ITEMS MARKED WITH * OR ** SEE PAGE 13 FOR DETAILS

NOTE: GROUND WIRES (12150025 AND 12150026) AND ATTACHING HARDWARE (12541064, 12851004, AND 12851001)

ARE NOT SHOWN - REFER TO LENGTH OF WIRE ASSEMBLIES ON BED IF REPLACEMENT IS REQUIRED.

MATTRESS SUPPORT
PLATFORM COMPONENTS
76" AND 80" VERSIONS
MODELS: EASYCARE 7
BEDS MANUFACTURED
PRIOR TO JANUARY 22,
2013



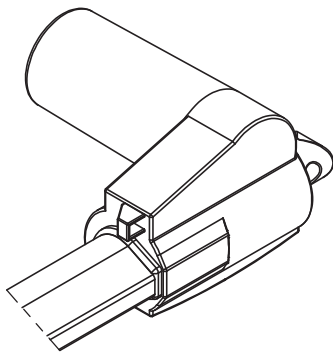
Electronic Copy: Reference Only

MATTRESS SUPPORT
PLATFORM COMPONENTS
76" AND 80" VERSIONS
MODELS: EASYCARE 7
BEDS MANUFACTURED
PRIOR TO JANUARY 22,
2013

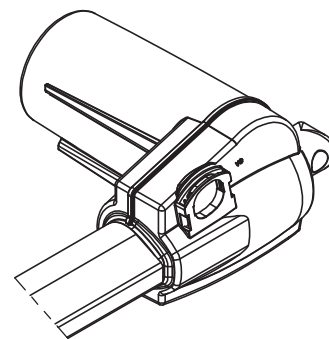
ITEM	PART NUMBER	DESCRIPTION
210	11011331	PAD, STOP, KNEE/LEG
211	11012238	PIN, ACTUATOR PIVOT
212	11012387	PIN, CLEVIS, 12mm X 1.628"
213	12800032	RING, RUE-22
214	39000972	KIT, ACTUATOR, BACK
215	39000973	KIT, ACTUATOR, KNEE
216	39000980	KIT, SEAT PAN, SOFT TONE
217	39001170	KIT, MATTRESS STOP
218	24006338	WELDMENT, KNEE SECTION
219	24006339	WELDMENT, FOOT SECTION
220	24006337	WELDMENT, BACK SECTION, 76"
221	24006336	WELDMENT, BACK SECTION, 80"
222	39000794	KIT, GATCH REPLACEMENT
223	39000802	KIT, MATTRESS DECK BEARING
224	39000052	KIT, RIVET REPLACEMENT
225*	39000978	KIT, CABLE, MOTOR, BACK (NOT SHOWN)
226*	39000979	KIT, CABLE, MOTOR, KNEE (NOT SHOWN)
227**	39001074	KIT, CABLE, MOTOR, BACK (NOT SHOWN)
228**	39001075	KIT, CABLE, MOTOR, KNEE (NOT SHOWN)
229	12470477	1 1/4 X 1 1/4 CAP PLUG
230	12470474	1 1/2 CAP PLUG
231	12551015	SCREW, PPHTF, 10-32X1/4"
232	24005271	CLIP ASSEM.
233	39001067	KIT, SIDE RAIL PLUGS, ECS
234***	39001317	KIT, SET, MATTRESS RETAINER

NOTE: ADD "AL" SUFFIX TO PART NUMBERS FOR SOFT TONE PAINTED PARTS

NOTE: ITEMS MARKED WITH * OR ** SEE DETAILS BELOW



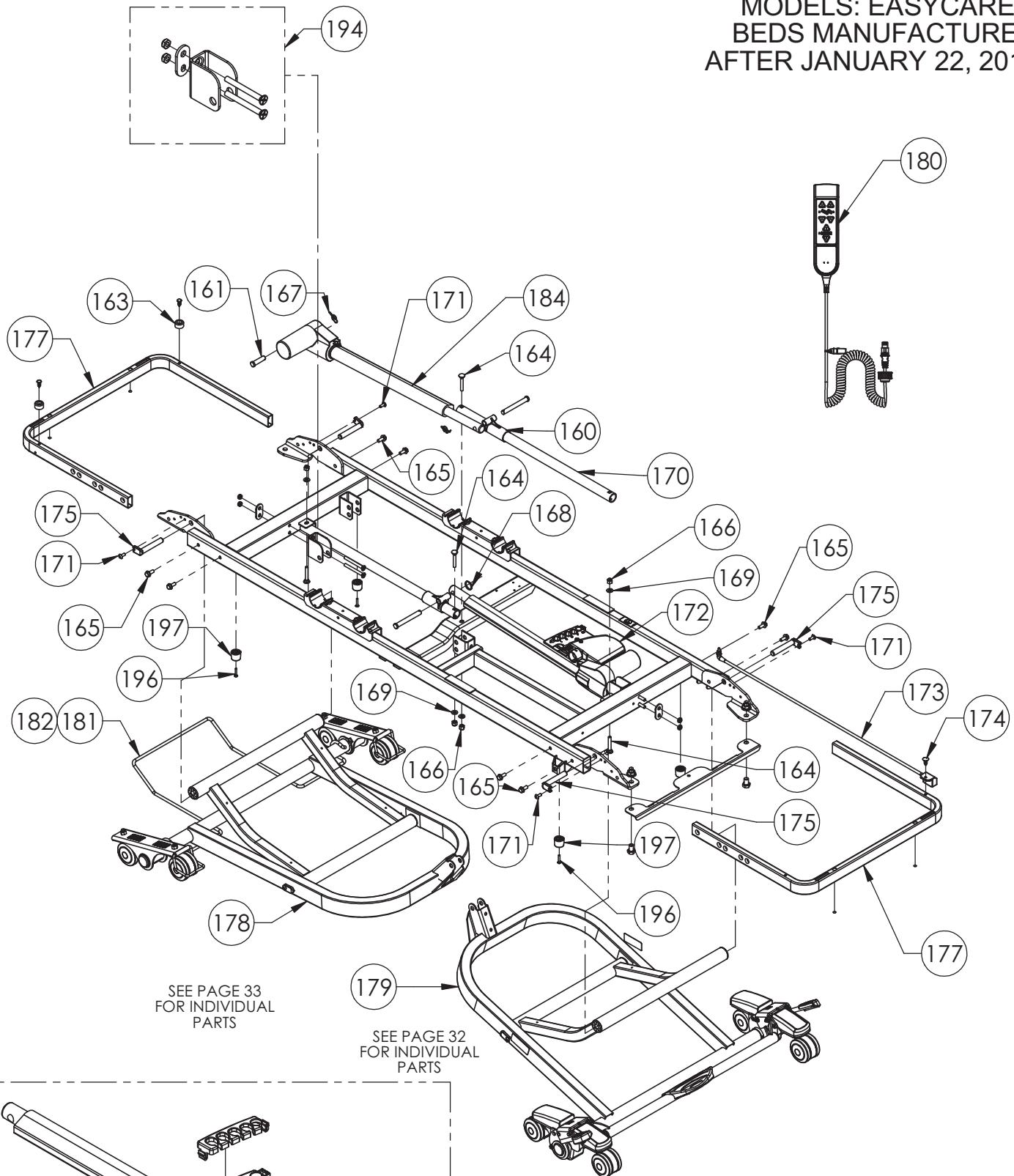
ITEMS MARKED WITH A SINGLE
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ITEMS MARKED WITH A DOUBLE
ASTERISK (**) ARE INTENDED FOR
USE WITH THIS ACTUATOR HOUSING

***FOR PRODUCT BUILT
AFTER SEPT 26, 2013

FRAME COMPONENTS
76" AND 80" VERSIONS
MODELS: EASYCARE 7
BEDS MANUFACTURED
AFTER JANUARY 22, 2013



SEE PAGE 33
FOR INDIVIDUAL
PARTS

SEE PAGE 32
FOR INDIVIDUAL
PARTS

Electronic Copy: Reference Only

FRAME COMPONENTS
76" AND 80" VERSIONS
MODELS: EASYCARE 7
BEDS MANUFACTURED
AFTER JANUARY 22, 2013

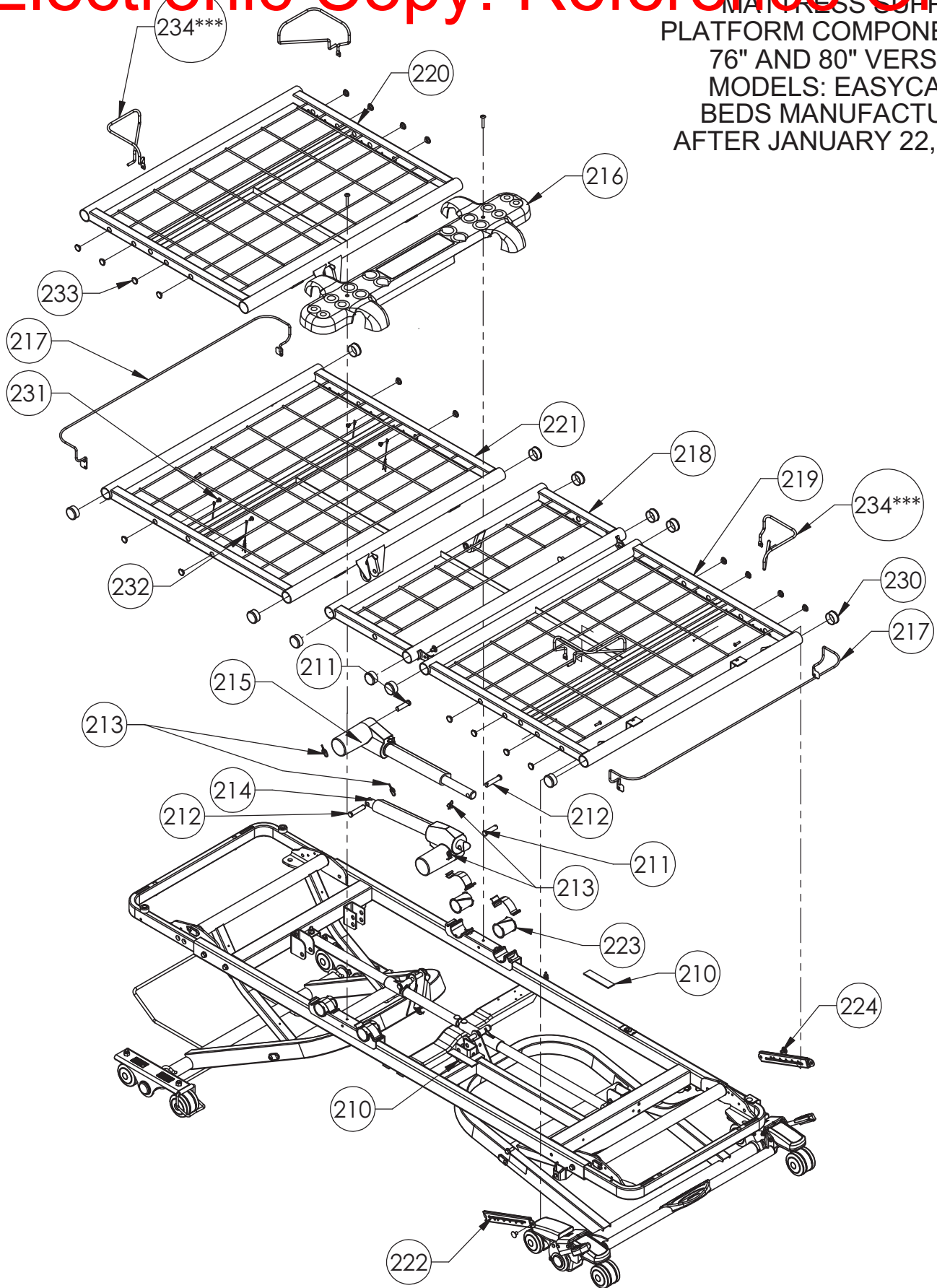
ITEM	PART NUMBER	DESCRIPTION
160	39001070	KIT, REPLACEMENT, HI-LO GLIDE
161	11012238	PIN, PIVOT SLEEP SURFACE
162	11012361	PIVOT PIN, LEG/ACTUATOR
163	31009151	ASSEMBLY, BUMPER
164	12523159	BOLT, CARRIAGE 5/16-18 X 2
165	12553104	SCREW, 5/16-18 X 3/4
166	12673105	NUT, LOCK 5/16-18
167	12800032	RING, RUE-22
168	12809807	RING, KICK-OUT, (NOT SHOWN)
169	12847531	WASHER, FLAT
170	25005930	TUBE, HIGH-LOW GUIDE
171	12552592	SCREW, 1/4-20 X 5/8, CLEAR ZINC
172	39000967	KIT, CONTROL BOX
173	11012449	CORD, PATCH, BATTERY PACK
174	12743182	FASTENER, PUSH-IN
175	11012662	PIN STABILIZER PIVOT
176	6110075	MANUAL, USER, EASYCARE SERIES (NOT SHOWN)
177	11012722	BRACKET, PANEL
178	31009116	LEG ASSEMBLY, HEAD (SEE PAGE 21)
179	39001030	KIT, LEG ASSEMBLY W/ ULTRALOCK (SEE PAGE 20)
180	11012990	PENDANT, STANDARD
181	11012852	BUMPER, WALL, 76" STD
182	11012851	BUMPER, WALL, 80" STD
184	39000968	KIT, ACTUATOR HI/LOW, STD SPEED
185	39000974	KIT, POWER CORD, CLASS I (GROUNDED) (NOT SHOWN)
186	39000975	KIT, POWER CORD, CLASS II (DOUBLE INSULATED) (NOT SHOWN)
187	39001072	KIT, CABLE, MOTOR, HEAD, HI-LO (NOT SHOWN)
188	39001073	KIT, CABLE, MOTOR, FOOT, HI-LO (NOT SHOWN)
189	12150025	WIRE ASM., GRN/YLW, 5" (NOT SHOWN)
190	12150026	WIRE ASM., GRN/YLW, 10" (NOT SHOWN)
191	12541064	SCREW, #10-16 x 1/2 (NOT SHOWN)
192	12851004	WASHER, SPLIT LOCK, #10 (NOT SHOWN)
193	12851001	WASHER, EXT TOOTH, #10 (NOT SHOWN)
194	39001052	KIT, MOTOR MOUNT BRACKET, EASYCARE 7 & 9
196	12551030	SCREW, 10-24 X 1", BLACK
197	11013253	BUMPER, STOP
198	39001069	KIT, PATCH CABLE, STAFF CONTROL (NOT SHOWN)

NOTE: ADD "AL" SUFFIX TO PART NUMBERS FOR SOFT TONE PAINTED PARTS

NOTE: GROUND WIRES (12150025 AND 12150026) AND ATTACHING HARDWARE (12541064, 12851004, AND 12851001)

ARE NOT SHOWN - REFER TO LENGTH OF WIRE ASSEMBLIES ON BED IF REPLACEMENT IS REQUIRED.

MATTRESS SUPPORT
PLATFORM COMPONENTS
76" AND 80" VERSIONS
MODELS: EASYCARE 7
BEDS MANUFACTURED
AFTER JANUARY 22, 2013



***FOR PRODUCT BUILT
AFTER SEPT 26, 2013

Electronic Copy: Reference Only

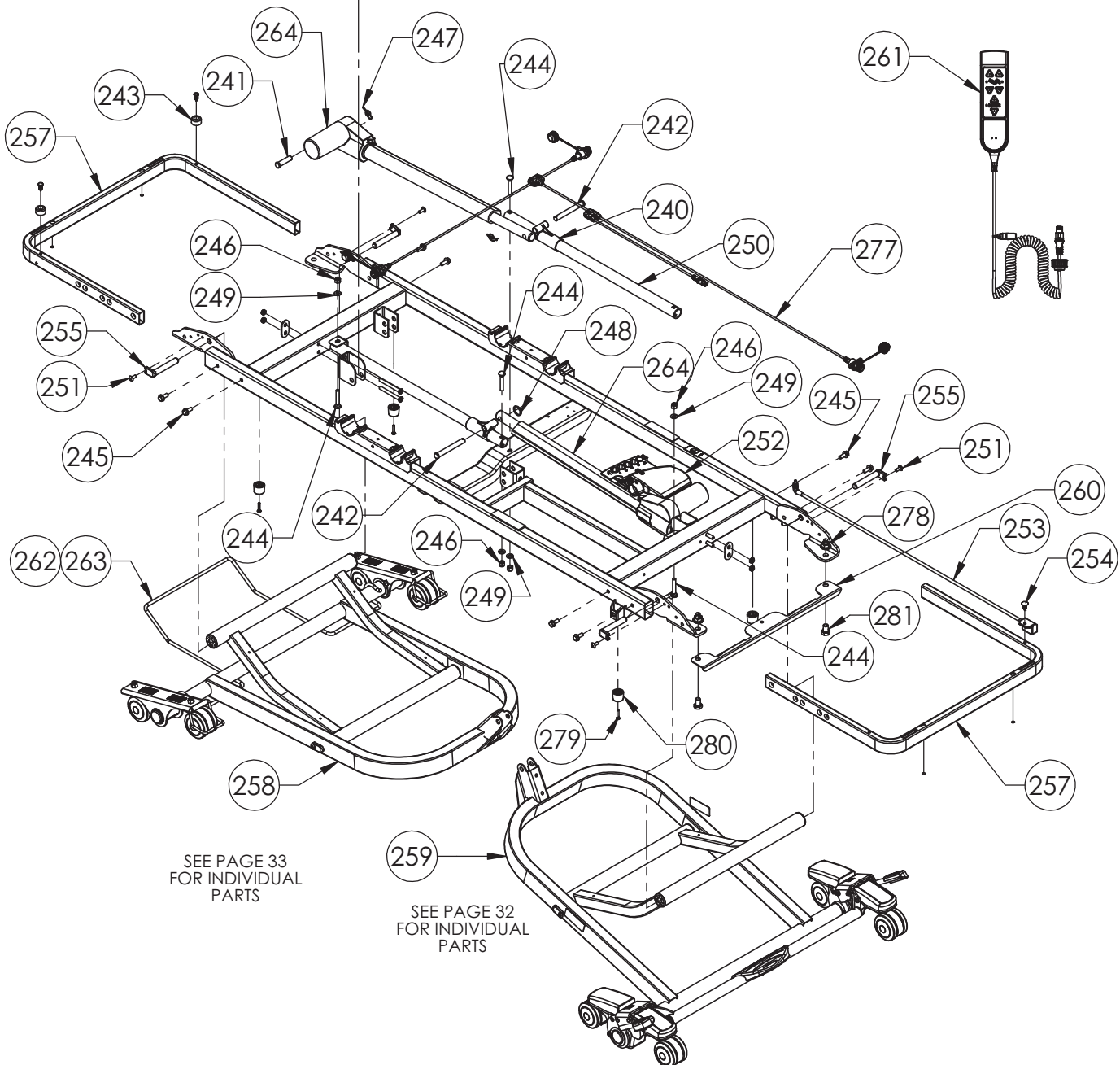
MATTRESS SUPPORT
PLATFORM COMPONENTS
76" AND 80" VERSIONS
MODELS: EASYCARE 7
BEDS MANUFACTURED
AFTER JANUARY 22, 2013

ITEM	PART NUMBER	DESCRIPTION
210	11011331	PAD, STOP, KNEE/LEG
211	11012238	PIN, ACTUATOR PIVOT
212	11012387	PIN, CLEVIS, 12mm X 1.628"
213	12800032	RING, RUE-22
214	39000972	KIT, ACTUATOR, BACK
215	39000973	KIT, ACTUATOR, KNEE
216	39000980	KIT, SEAT PAN, SOFT TONE
217	39001170	KIT, MATTRESS STOP
218	24006338	WELDMENT, KNEE SECTION
219	24006339	WELDMENT, FOOT SECTION
220	24006337	WELDMENT, BACK SECTION, 76"
221	24006336	WELDMENT, BACK SECTION, 80"
222	39000794	KIT, GATCH REPLACEMENT
223	39000802	KIT, MATTRESS DECK BEARING
224	39000052	KIT, RIVET REPLACEMENT
227	39001074	KIT, CABLE, MOTOR, BACK (NOT SHOWN)
228	39001075	KIT, CABLE, MOTOR, KNEE (NOT SHOWN)
229	12470477	1 1/4 X 1 1/4 CAP PLUG
230	12470474	1 1/2 CAP PLUG
231	12551015	SCREW, PPHTF, 10-32X1/4"
232	24005271	CLIP ASSEM.
233	39001067	KIT, SIDE RAIL PLUGS, ECS
234***	39001317	KIT, SET, MATTRESS RETAINER

NOTE: ADD "AL" SUFFIX TO PART NUMBERS FOR SOFT TONE PAINTED PARTS

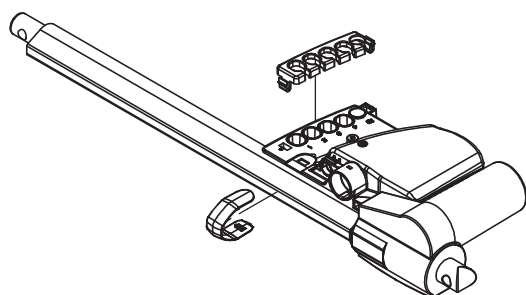
***FOR PRODUCT BUILT
AFTER SEPT 26, 2013

FRAME COMPONENTS
76" AND 80" VERSIONS
MODELS: EASYCARE 9
BEDS MANUFACTURED
PRIOR TO JANUARY 22,
2013



SEE PAGE 33
FOR INDIVIDUAL
PARTS

SEE PAGE 32
FOR INDIVIDUAL
PARTS



ASSEMBLY OF ACTUATOR AND CONTROL BOX

FRAME COMPONENTS
76" AND 80" VERSIONS
MODELS: EASYCARE 9
BEDS MANUFACTURED
PRIOR TO JANUARY 22,
2013

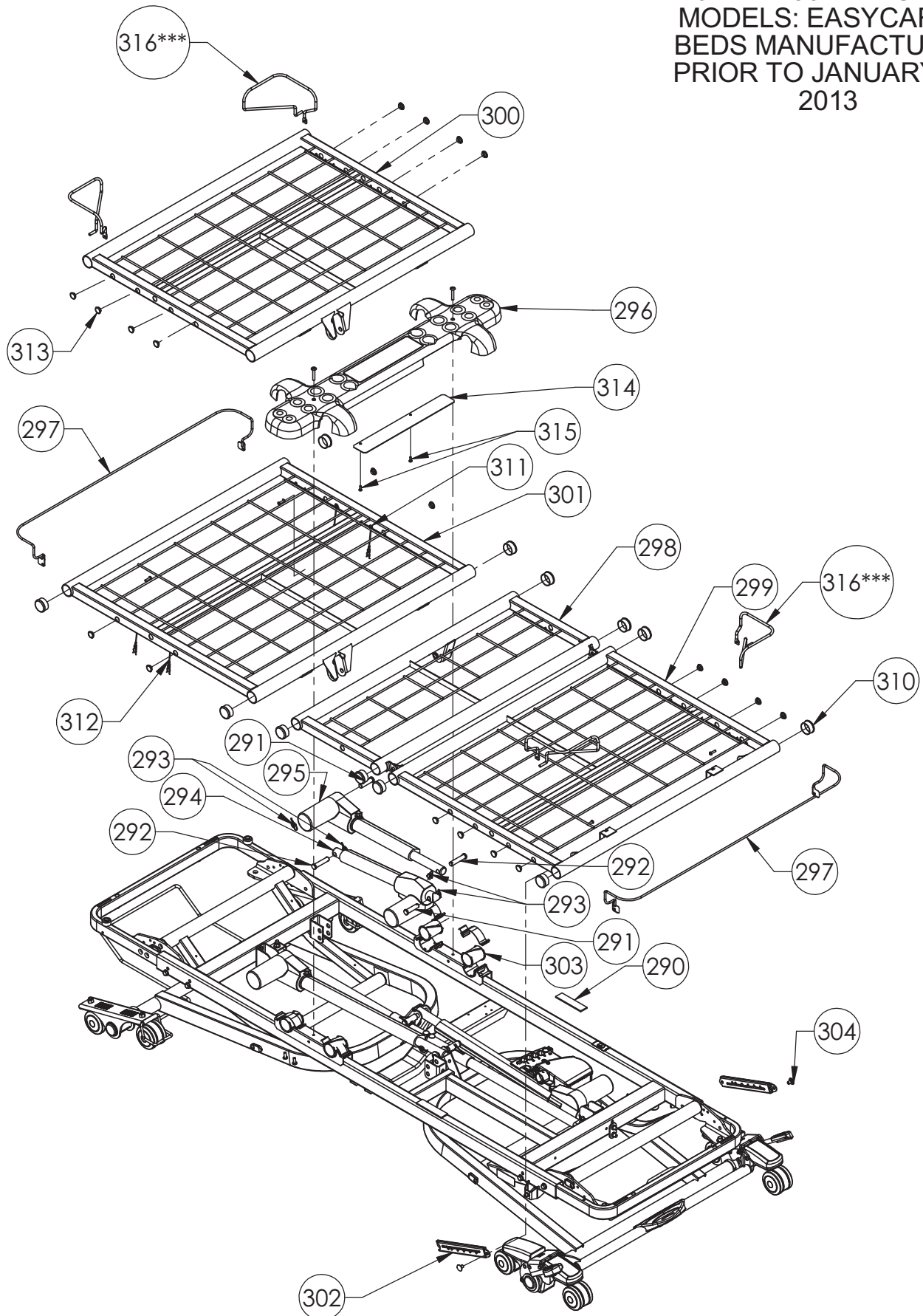
ITEM	PART NUMBER	DESCRIPTION
240	39001070	KIT, REPLACEMENT, HI-LO GLIDE
241	11012238	PIN, PIVOT SLEEP SURFACE
242	11012361	PIVOT PIN, LEG/ACTUATOR
243	31009151	ASSEMBLY, BUMPER
244	12523159	BOLT, CARRIAGE 5/16-18 X 2
245	12553104	SCREW, 5/16-18 X 3/4
246	12673105	NUT, LOCK 5/16-18
247	12800032	RING, RUE-22
248	12809807	RING, KICK-OUT
249	12847531	WASHER, FLAT
250	25005930	TUBE, HIGH-LOW GUIDE
251	12552592	SCREW, 1/4-20 X 5/8
252	39000967	KIT, CONTROL BOX
253	11012449	CORD, PATCH, BATTERY PACK
254	12743182	FASTENER, PUSH-IN
255	11012662	PIN STABILIZER PIVOT
256	6110075	MANUAL, USER, EASYCARE SERIES (NOT SHOWN)
257	11012722	BRACKET, PANEL
258	31009116	LEG ASSEMBLY, HEAD (SEE PAGE 21)
259	39001030	KIT, LEG ASSEMBLY W/ ULTRALOCK (SEE PAGE 20)
260	11012740	BRACKET, STAFF CONTROL
261	11012990	PENDANT, STANDARD
262	11012852	BUMPER, WALL, 76" STD
263	11012851	BUMPER, WALL, 80" STD
264	39000969	KIT, ACTUATOR, HI/LOW, FAST SPEED
265	39000974	KIT, POWER CORD, CLASS I (GROUNDED) (NOT SHOWN)
266	39000975	KIT, POWER CORD, CLASS II (DOUBLE INSULATED) (NOT SHOWN)
267*	39000977	KIT, CABLE, MOTOR, FOOT, HI-LO (NOT SHOWN)
268*	39000976	KIT, CABLE, MOTOR, HEAD, HI-LO (NOT SHOWN)
269**	39001072	KIT, CABLE, MOTOR, HEAD, HI-LO (NOT SHOWN)
270**	39001073	KIT, CABLE, MOTOR, FOOT, HI-LO (NOT SHOWN)
271	12150025	WIRE ASM., GRN/YLW, 5" (NOT SHOWN)
272	12150026	WIRE ASM., GRN/YLW, 10" (NOT SHOWN)
273	12541064	SCREW, #10-16 x 1/2 (NOT SHOWN)
274	12851004	WASHER, SPLIT LOCK, #10 (NOT SHOWN)
275	12851001	WASHER, EXT TOOTH, #10 (NOT SHOWN)
276	39001052	KIT, MOTOR MOUNT BRACKET, EASYCARE 7 & 9
277	39001051	KIT, CONTROL HARNESS
278	12675024	NUT, WHIZ, LOCK 1/2-13
279	12551030	SCREW, 10-24 X 1", BLACK
280	11013253	BUMPER, STOP
281	600-1574	SCREW.HHM, 1/2-13 X 3/4"

NOTE: ADD "AL" SUFFIX TO PART NUMBERS FOR SOFT TONE PAINTED PARTS

NOTE: ITEMS MARKED WITH * OR ** SEE PAGE 17 FOR DETAILS

NOTE: GROUND WIRES (12150025 AND 12150026) AND ATTACHING HARDWARE (12541064, 12851004, AND 12851001) ARE NOT SHOWN - REFER TO LENGTH OF WIRE ASSEMBLIES ON BED IF REPLACEMENT IS REQUIRED.

MATTRESS SUPPORT
PLATFORM COMPONENTS
76" AND 80" VERSIONS
MODELS: EASYCARE 9
BEDS MANUFACTURED
PRIOR TO JANUARY 22,
2013



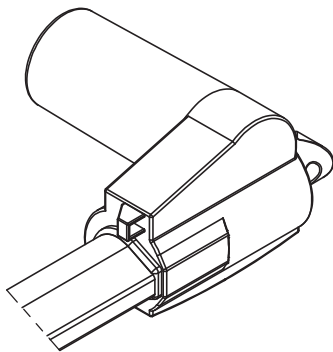
***FOR PRODUCT BUILT
AFTER SEPT 26, 2013

MATTRESS SUPPORT
PLATFORM COMPONENTS
76" AND 80" VERSIONS
MODELS: EASYCARE 9
BEDS MANUFACTURED
PRIOR TO JANUARY 22,
2013

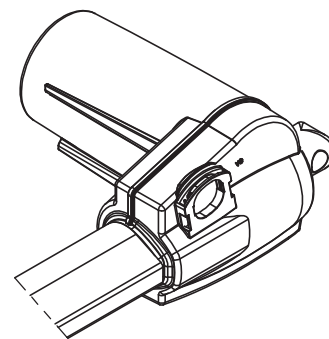
ITEM	PART NUMBER	DESCRIPTION
290	11011331	PAD, STOP, KNEE/LEG
291	11012238	PIN, ACTUATOR PIVOT
292	11012387	PIN, CLEVIS, 12mm X 1.628"
293	12800032	RING, RUE-22
294	39000972	KIT, ACTUATOR, BACK
295	39000973	KIT, ACTUATOR, KNEE
296	39000980	KIT, SEAT PAN, SOFT TONE
297	39001170	KIT, MATTRESS STOP
298	24006338	WELDMENT, KNEE SECTION
299	24006339	WELDMENT, FOOT SECTION
300	24006337	WELDMENT, BACK SECTION, 76"
301	24006336	WELDMENT, BACK SECTION, 80"
302	39000794	KIT, GATCH REPLACEMENT
303	39000802	KIT, MATTRESS DECK BEARING
304	39000052	KIT, RIVET REPLACEMENT
305*	39000978	KIT, CABLE, MOTOR, BACK (NOT SHOWN)
306*	39000979	KIT, CABLE, MOTOR, KNEE (NOT SHOWN)
307**	39001074	KIT, CABLE, MOTOR, BACK (NOT SHOWN)
308**	39001075	KIT, CABLE, MOTOR, KNEE (NOT SHOWN)
309	12470477	1 1/4 X 1 1/4 CAP PLUG
310	12470474	1 1/2 CAP PLUG
311	12551015	SCREW, PPHTF, 10-32X1/4"
312	24005271	CLIP ASSEM.
313	39001067	KIT, SIDE RAIL PLUGS, ECS
314	11013002	PLATE, SEAT PAN COVER
315	12553205	SCREW, TPHTF, #8 X 1/2"
316***	39001317	KIT, SET, MATTRESS RETAINER

NOTE: ADD "AL" SUFFIX TO PART NUMBERS FOR SOFT TONE PAINTED PARTS

NOTE: ITEMS MARKED WITH * OR ** SEE DETAILS BELOW

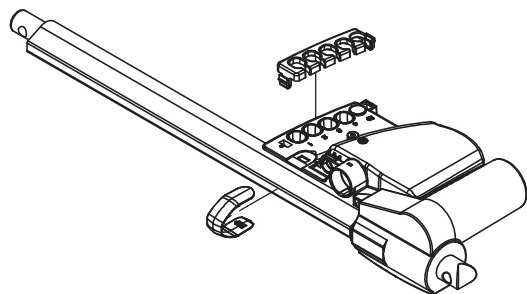
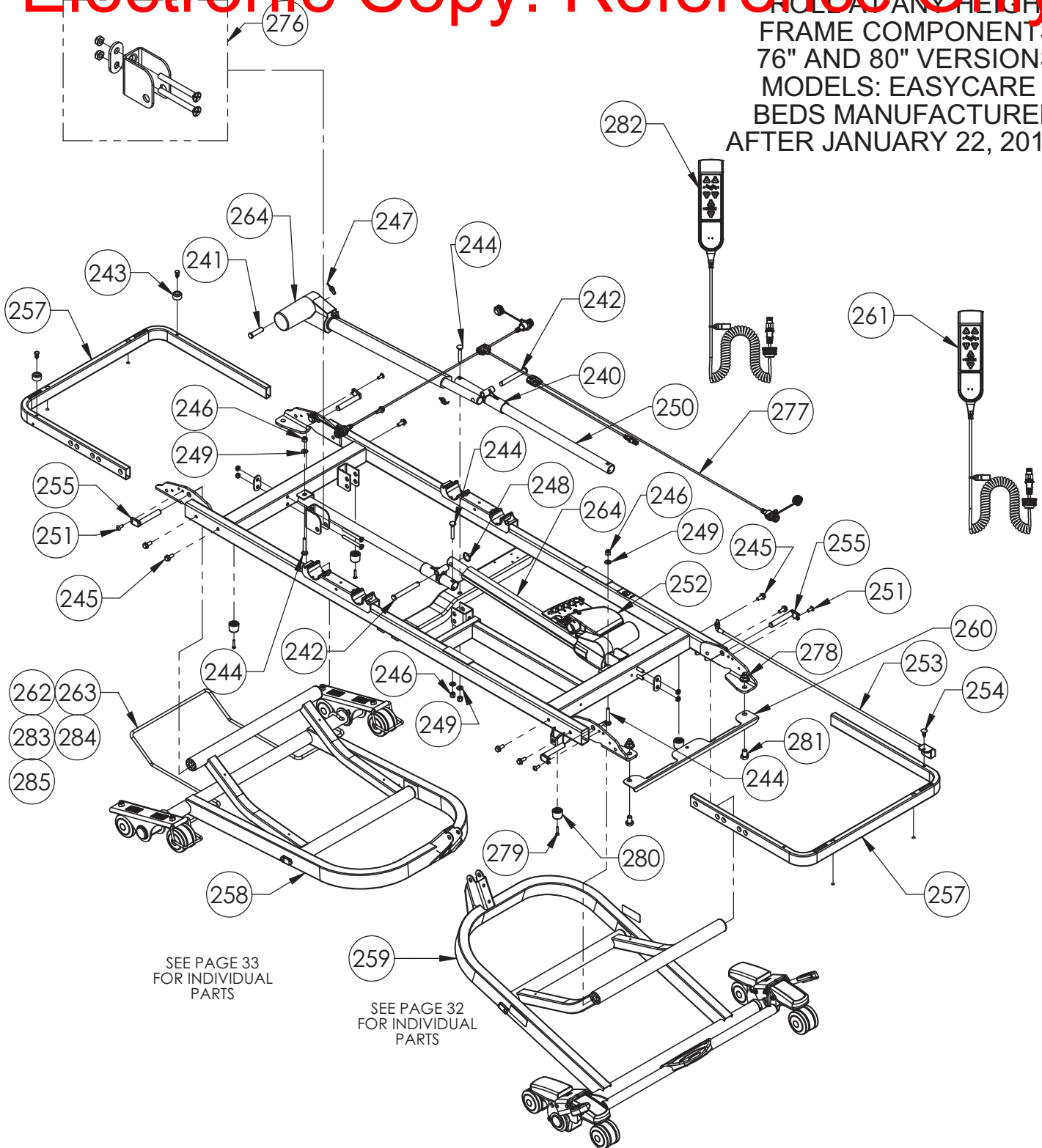


ITEMS MARKED WITH A SINGLE
ASTERISK (*) ARE INTENDED FOR
USE WITH THIS ACTUATOR HOUSING



ITEMS MARKED WITH A DOUBLE
ASTERISK (**) ARE INTENDED FOR
USE WITH THIS ACTUATOR HOUSING

ROLL AT ANY HEIGHT
FRAME COMPONENTS
76" AND 80" VERSIONS
MODELS: EASYCARE 9
BEDS MANUFACTURED
AFTER JANUARY 22, 2013



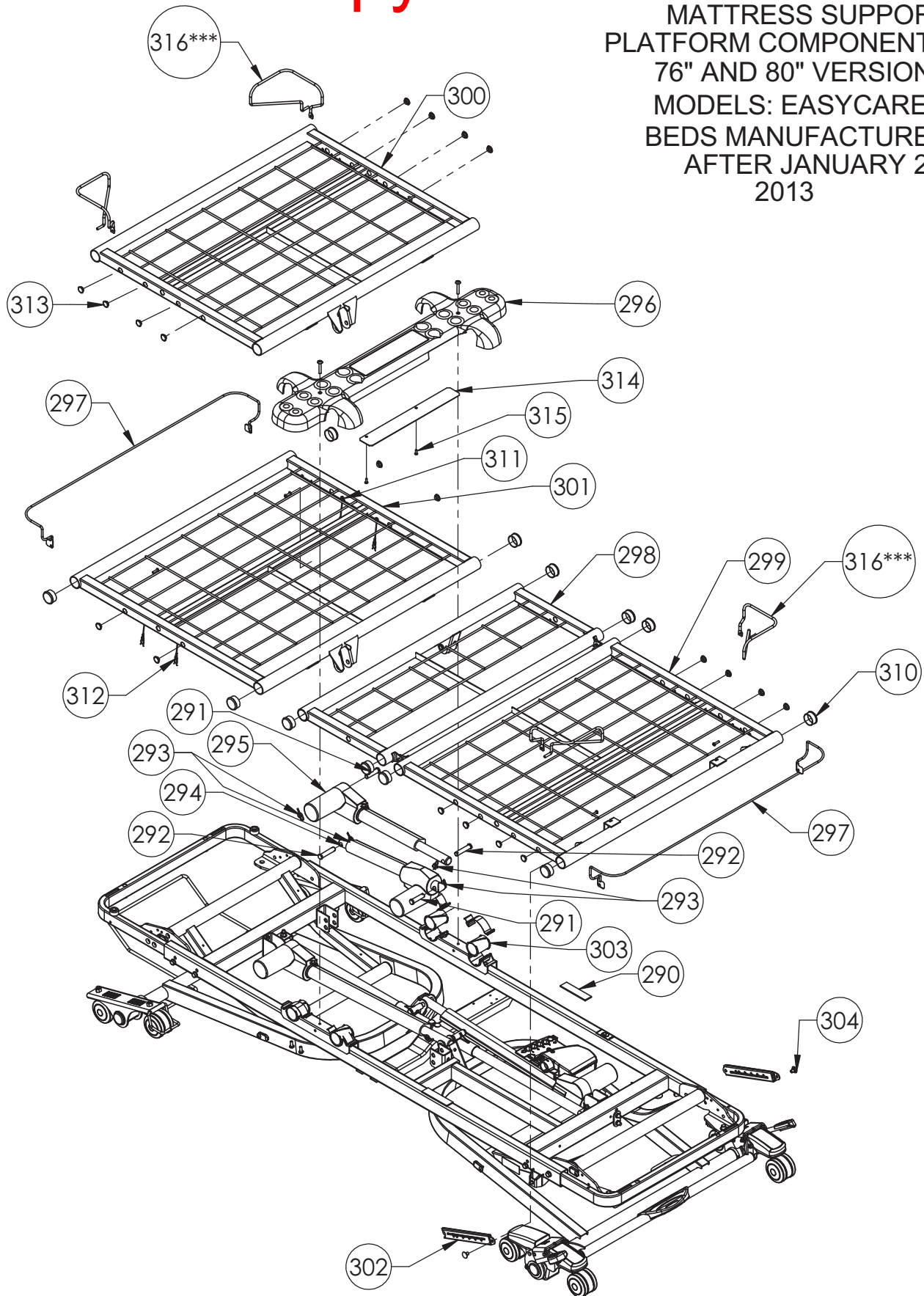
ROLL AT ANY HEIGHT
FRAME COMPONENTS
76" AND 80" VERSIONS
MODELS: EASYCARE 9
BEDS MANUFACTURED
AFTER JANUARY 22, 2013

ITEM	PART NUMBER	DESCRIPTION
240	39001070	KIT, REPLACEMENT, HI-LO GLIDE
241	11012238	PIN, PIVOT SLEEP SURFACE
242	11012361	PIVOT PIN, LEG/ACTUATOR
243	31009151	ASSEMBLY, BUMPER
244	12523159	BOLT, CARRIAGE 5/16-18 X 2
245	12553104	SCREW, 5/16-18 X 3/4
246	12673105	NUT, LOCK 5/16-18
247	12800032	RING, RUE-22
248	12809807	RING, KICK-OUT
249	12847531	WASHER, FLAT
250	25005930	TUBE, HIGH-LOW GUIDE
251	12552592	SCREW, 1/4-20 X 5/8
252	39000967	KIT, CONTROL BOX
253	11012449	CORD, PATCH, BATTERY PACK
254	12743182	FASTENER, PUSH-IN
255	11012662	PIN STABILIZER PIVOT
256	6110075	MANUAL, USER, EASYCARE SERIES (NOT SHOWN)
257	11012722	BRACKET, PANEL
258	31009116	LEG ASSEMBLY, HEAD (SEE PAGE 33)
259	39001030	KIT, LEG ASSEMBLY W/ ULTRALOCK (SEE PAGE 32)
260	11012740	BRACKET, STAFF CONTROL
261	11012990	PENDANT, STANDARD
262	11012852	BUMPER, WALL, 76"
263	11012851	BUMPER, WALL, 80" W/ STANDARD PENDANT, 76" W/ ADVANCED PENDANT
264	39000968	KIT, ACTUATOR, HI/LOW, STD SPEED
265	39000974	KIT, POWER CORD, CLASS I (GROUNDED) (NOT SHOWN)
266	39000975	KIT, POWER CORD, CLASS II (DOUBLE INSULATED) (NOT SHOWN)
269	39001072	KIT, CABLE, MOTOR, HEAD, HI-LO (NOT SHOWN)
270	39001073	KIT, CABLE, MOTOR, FOOT, HI-LO (NOT SHOWN)
271	12150025	WIRE ASM., GRN/YLW, 5" (NOT SHOWN)
272	12150026	WIRE ASM., GRN/YLW, 10" (NOT SHOWN)
273	12541064	SCREW, #10-16 x 1/2 (NOT SHOWN)
274	12851004	WASHER, SPLIT LOCK, #10 (NOT SHOWN)
275	12851001	WASHER, EXT TOOTH, #10 (NOT SHOWN)
276	39001052	KIT, MOTOR MOUNT BRACKET, EASYCARE 7 & 9 (ROLL AT ANY HEIGHT)
277	39001051	KIT, CONTROL HARNESS
278	12675024	NUT, WHIZ, LOCK 1/2-13
279	12551030	SCREW, 10-24 X 1", BLACK
280	11013253	BUMPER, STOP
281	600-1574	SCREW, HHM, 1/2-13 X 3/4"
282	11012840	PENDANT, ADVANCED
283	11011899	BUMPER, WALL, 76" W/ ADVANCED PENDANT
284	11011866	BUMPER, WALL, 80" W/ ADVANCED PENDANT
285	11012608	BUMPER, WALL, 80" W/ ADVANCED PENDANT

NOTE: ADD "AL" SUFFIX TO PART NUMBERS FOR SOFT TONE PAINTED PARTS

NOTE: GROUND WIRES (12150025 AND 12150026) AND ATTACHING HARDWARE (12541064, 12851004, AND 12851001) ARE NOT SHOWN - REFER TO LENGTH OF WIRE ASSEMBLIES ON BED IF REPLACEMENT IS REQUIRED.

ROLL AT ANY HEIGHT
MATTRESS SUPPORT
PLATFORM COMPONENTS
76" AND 80" VERSIONS
MODELS: EASYCARE 9
BEDS MANUFACTURED
AFTER JANUARY 22,
2013



***FOR PRODUCT BUILT
AFTER SEPT 26, 2013

Electronic Copy: Reference Only

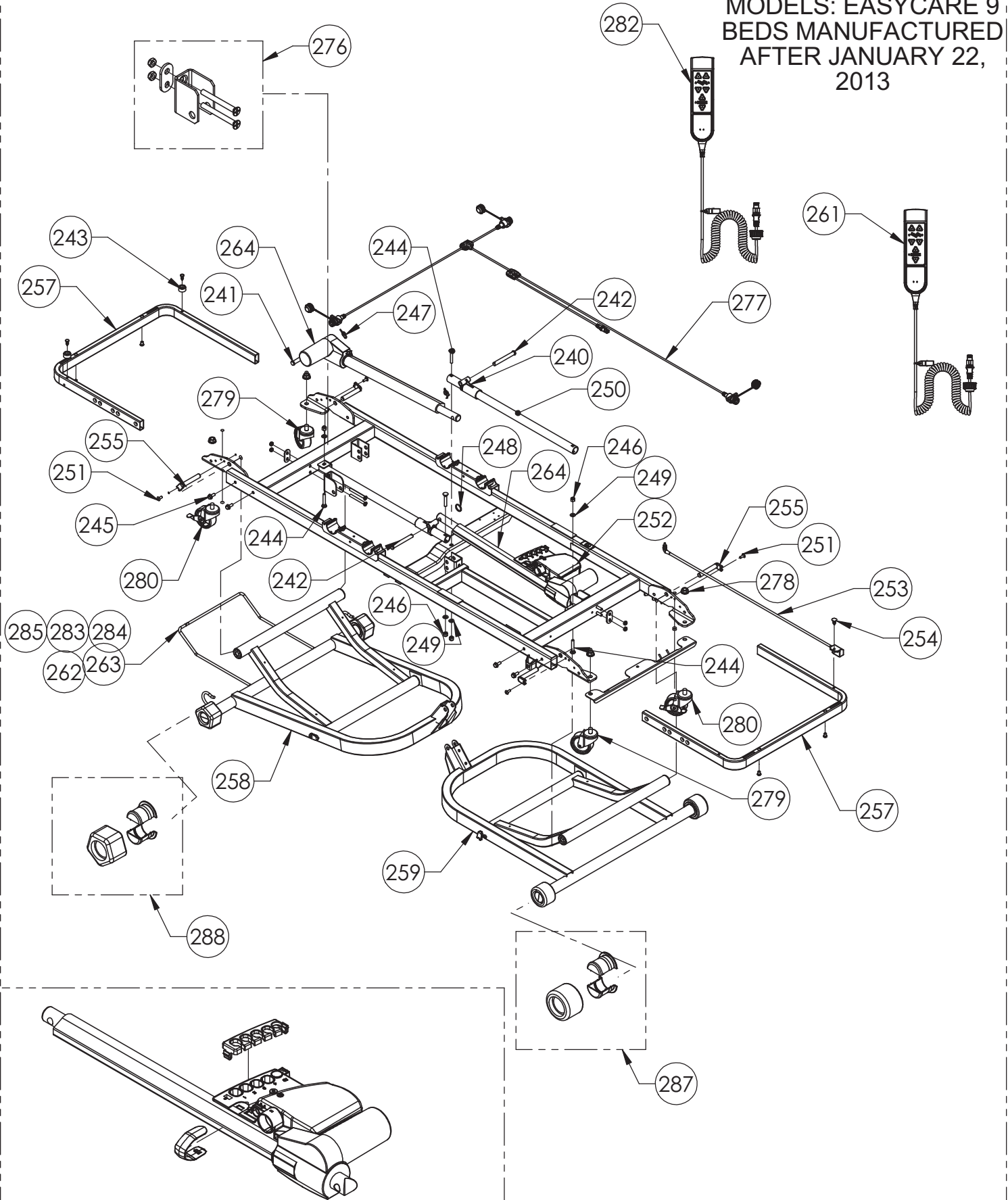
FLUORATANY HEIGHT
MATTRESS SUPPORT
PLATFORM COMPONENTS
76" AND 80" VERSIONS
MODELS: EASYCARE 9
BEDS MANUFACTURED
AFTER JANUARY 22,
2013

ITEM	PART NUMBER	DESCRIPTION
290	11011331	PAD, STOP, KNEE/LEG
291	11012238	PIN, ACTUATOR PIVOT
292	11012387	PIN, CLEVIS, 12mm X 1.628"
293	12800032	RING, RUE-22
294	39000972	KIT, ACTUATOR, BACK
295	39000973	KIT, ACTUATOR, KNEE
296	39000980	KIT, SEAT PAN, SOFT TONE
297	39001170	KIT, MATTRESS STOP
298	24006338	WELDMENT, KNEE SECTION
299	24006339	WELDMENT, FOOT SECTION
300	24006337	WELDMENT, BACK SECTION, 76"
301	24006336	WELDMENT, BACK SECTION, 80"
302	39000794	KIT, GATCH REPLACEMENT
303	39000802	KIT, MATTRESS DECK BEARING
304	39000052	KIT, RIVET REPLACEMENT
305	39000978	KIT, CABLE, MOTOR, BACK (NOT SHOWN)
306	39000979	KIT, CABLE, MOTOR, KNEE (NOT SHOWN)
307	39001074	KIT, CABLE, MOTOR, BACK (NOT SHOWN)
308	39001075	KIT, CABLE, MOTOR, KNEE (NOT SHOWN)
310	12470474	1 1/2 CAP PLUG
311	12551015	SCREW, PPHTF, 10-32X1/4"
312	24005271	CLIP ASSEM.
313	39001067	KIT, SIDE RAIL PLUGS, ECS
314	11013002	PLATE, SEAT PAN COVER
315	12553205	SCREW, TPHTF, #8 X 1/2"
316***	39001317	KIT, SET, MATTRESS RETAINER

NOTE: ADD "AL" SUFFIX TO PART NUMBERS FOR SOFT TONE PAINTED PARTS

Electronic Copy: Reference Only

ROLL IN LOW
FRAME COMPONENTS
76" AND 80" VERSIONS
MODELS: EASYCARE 9
BEDS MANUFACTURED
AFTER JANUARY 22,
2013



ASSEMBLY OF ACTUATOR AND CONTROL BOX

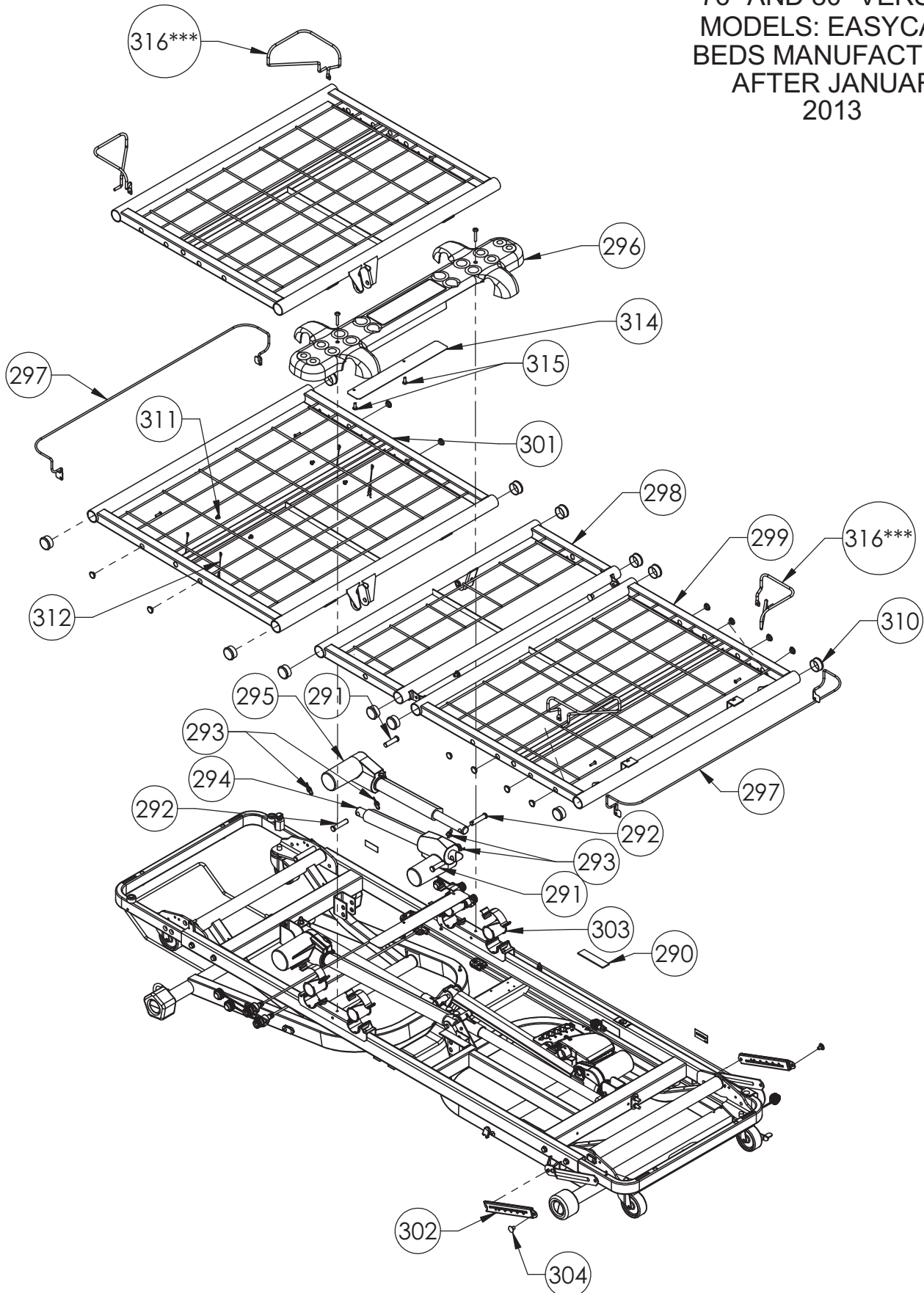
ROLL IN LOW
FRAME COMPONENTS
76" AND 80" VERSIONS
MODELS: EASYCARE 9
BEDS MANUFACTURED
AFTER JANUARY 22,
2013

ITEM	PART NUMBER	DESCRIPTION
240	39001070	KIT, REPLACEMENT, HI-LO GLIDE
241	11012238	PIN, PIVOT SLEEP SURFACE
242	11012361	PIVOT PIN, LEG/ACTUATOR
243	31009151	ASSEMBLY, BUMPER
244	12523159	BOLT, CARRIAGE 5/16-18 X 2
245	12553104	SCREW, 5/16-18 X 3/4
246	12673105	NUT, LOCK 5/16-18
247	12800032	RING, RUE-22
248	12809807	RING, KICK-OUT
249	12847531	WASHER, FLAT
250	25005930	TUBE, HIGH-LOW GUIDE
251	12552592	SCREW, 1/4-20 X 5/8
252	39000967	KIT, CONTROL BOX
253	11012449	CORD, PATCH, BATTERY PACK
254	12743182	FASTENER, PUSH-IN
255	11012662	PIN STABILIZER PIVOT
256	6110075	MANUAL, USER, EASYCARE SERIES (NOT SHOWN)
257	11012722	BRACKET, PANEL
258	31009158	LEG ASSEMBLY, HEAD
259	39009159	LEG ASSEMBLY, FOOT
260	11012740	BRACKET, STAFF CONTROL
261	11012990	PENDANT, STANDARD
262	11012852	BUMPER, WALL, 76" W/ STANDARD PENDANT
263	11012851	BUMPER, WALL, 80" W/ STANDARD PENDANT
264	39000968	KIT, ACTUATOR, HI/LOW, STD SPEED
265	39000974	KIT, POWER CORD, CLASS I (GROUNDED) (NOT SHOWN)
266	39000975	KIT, POWER CORD, CLASS II (DOUBLE INSULATED) (NOT SHOWN)
267	39000977	KIT, CABLE, MOTOR, FOOT, HI-LO (NOT SHOWN)
268	39000976	KIT, CABLE, MOTOR, HEAD, HI-LO (NOT SHOWN)
269	39001072	KIT, CABLE, MOTOR, HEAD, HI-LO (NOT SHOWN)
270	39001073	KIT, CABLE, MOTOR, FOOT, HI-LO (NOT SHOWN)
271	12150025	WIRE ASM., GRN/YLW, 5" (NOT SHOWN)
272	12150026	WIRE ASM., GRN/YLW, 10" (NOT SHOWN)
273	12541064	SCREW, #10-16 x 1/2 (NOT SHOWN)
274	12851004	WASHER, SPLIT LOCK, #10 (NOT SHOWN)
275	12851001	WASHER, EXT TOOTH, #10 (NOT SHOWN)
276	39001053	KIT, MOTOR MOUNT BRACKET
277	39001051	KIT, CONTROL HARNESS
278	12675024	NUT, WHIZ, LOCK 1/2-13
279	10630331	CASTER, 3" W/O BRAKE
280	10630332	CASTER, 3" W/ BRAKE
282	11012840	PENDANT, ADVANCED
283	11011899	BUMPER, WALL, 76" W/ ADVANCED PENDANT
284	11011866	BUMPER, WALL, 80" W/ ADVANCED PENDANT
285	11012608	BUMPER, WALL, 80" W/ ADVANCED PENDANT
286	39000874	KIT, CASTER (NOT SHOWN)
287	39000792	KIT, ROLLER AND HUB
288	39000793	KIT, PENTAGON AND HUB

NOTE: ADD "AL" SUFFIX TO PART NUMBERS FOR SOFT TONE PAINTED PARTS

NOTE: GROUND WIRES (12150025 AND 12150026) AND ATTACHING HARDWARE (12541064, 12851004, AND 12851001) ARE NOT SHOWN - REFER TO LENGTH OF WIRE ASSEMBLIES ON BED IF REPLACEMENT IS REQUIRED.

ROLL IN LOW
MATTRESS SUPPORT
PLATFORM COMPONENTS
76" AND 80" VERSIONS
MODELS: EASYCARE 9
BEDS MANUFACTURED
AFTER JANUARY 22,
2013



***FOR PRODUCT BUILT
AFTER SEPT 26, 2013

Electronic Copy: Reference Only

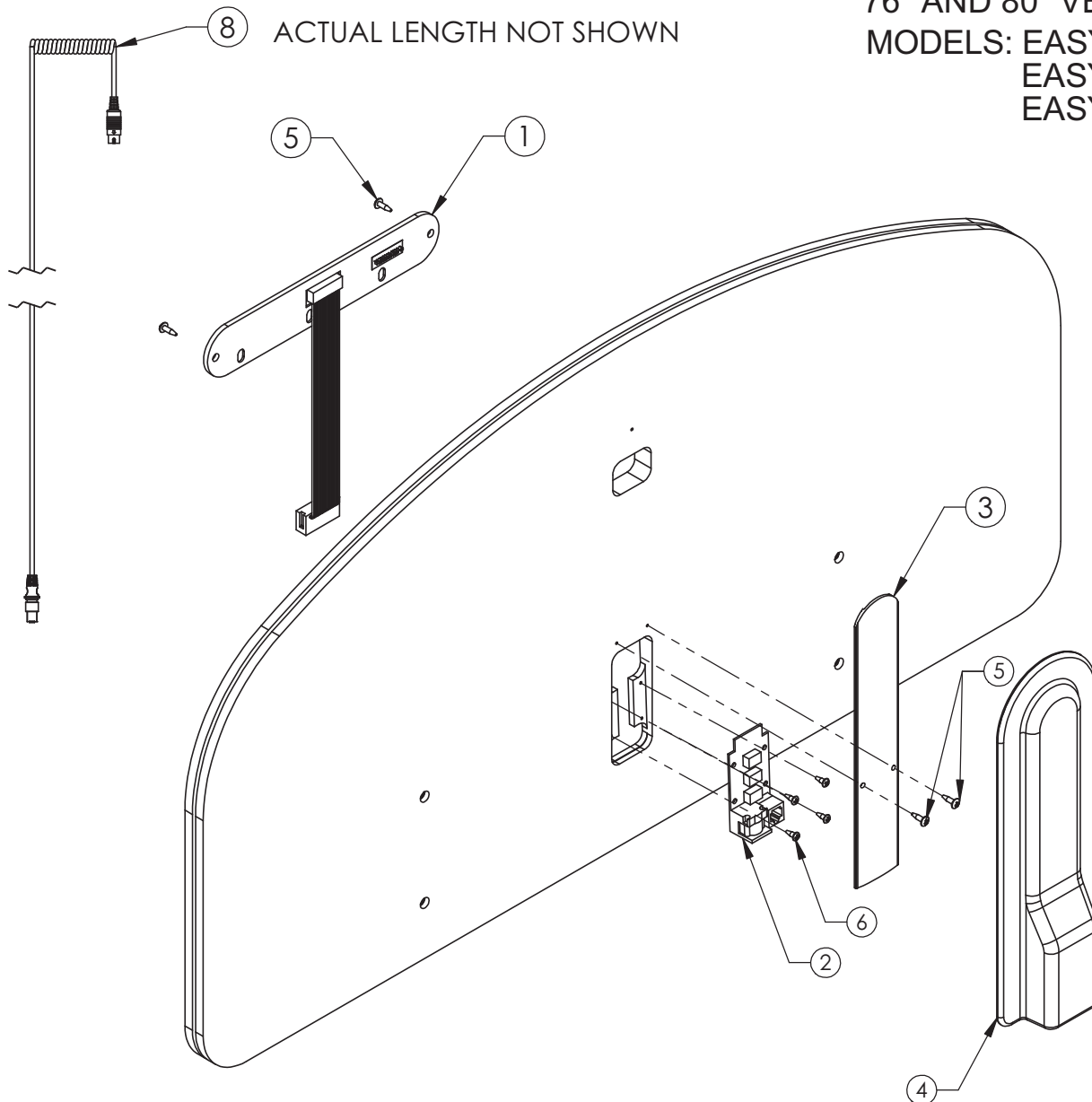
ROLL IN LOW
MATTRESS SUPPORT
PLATFORM COMPONENTS
76" AND 80" VERSIONS
MODELS: EASYCARE 9
BEDS MANUFACTURED
AFTER JANUARY 22,
2013

295	39000973	KIT, ACTUATOR, KNEE
296	39000980	KIT, SEAT PAN, SOFT TONE
297	39001170	KIT, MATTRESS STOP
298	24006338	WELDMENT, KNEE SECTION
299	24006339	WELDMENT, FOOT SECTION
300	24006337	WELDMENT, BACK SECTION, 76"
301	24006336	WELDMENT, BACK SECTION, 80"
302	39000794	KIT, GATCH REPLACEMENT
303	39000802	KIT, MATTRESS DECK BEARING
304	39000052	KIT, RIVET REPLACEMENT
305	39000978	KIT, CABLE, MOTOR, BACK (NOT SHOWN)
306	39000979	KIT, CABLE, MOTOR, KNEE (NOT SHOWN)
307	39001074	KIT, CABLE, MOTOR, BACK (NOT SHOWN)
308	39001075	KIT, CABLE, MOTOR, KNEE (NOT SHOWN)
310	12470474	1 1/2 CAP PLUG
311	12551015	SCREW, PPHTF, 10-32X1/4"
312	24005271	CLIP ASSEM.
313	39001067	KIT, SIDE RAIL PLUGS, ECS
314	11013002	PLATE, SEAT PAN COVER
315	12553205	SCREW, TPHTF, #8 X 1/2"
316***	39001317	KIT, SET, MATTRESS RETAINER

NOTE: ADD "AL" SUFFIX TO PART NUMBERS FOR SOFT TONE PAINTED PARTS

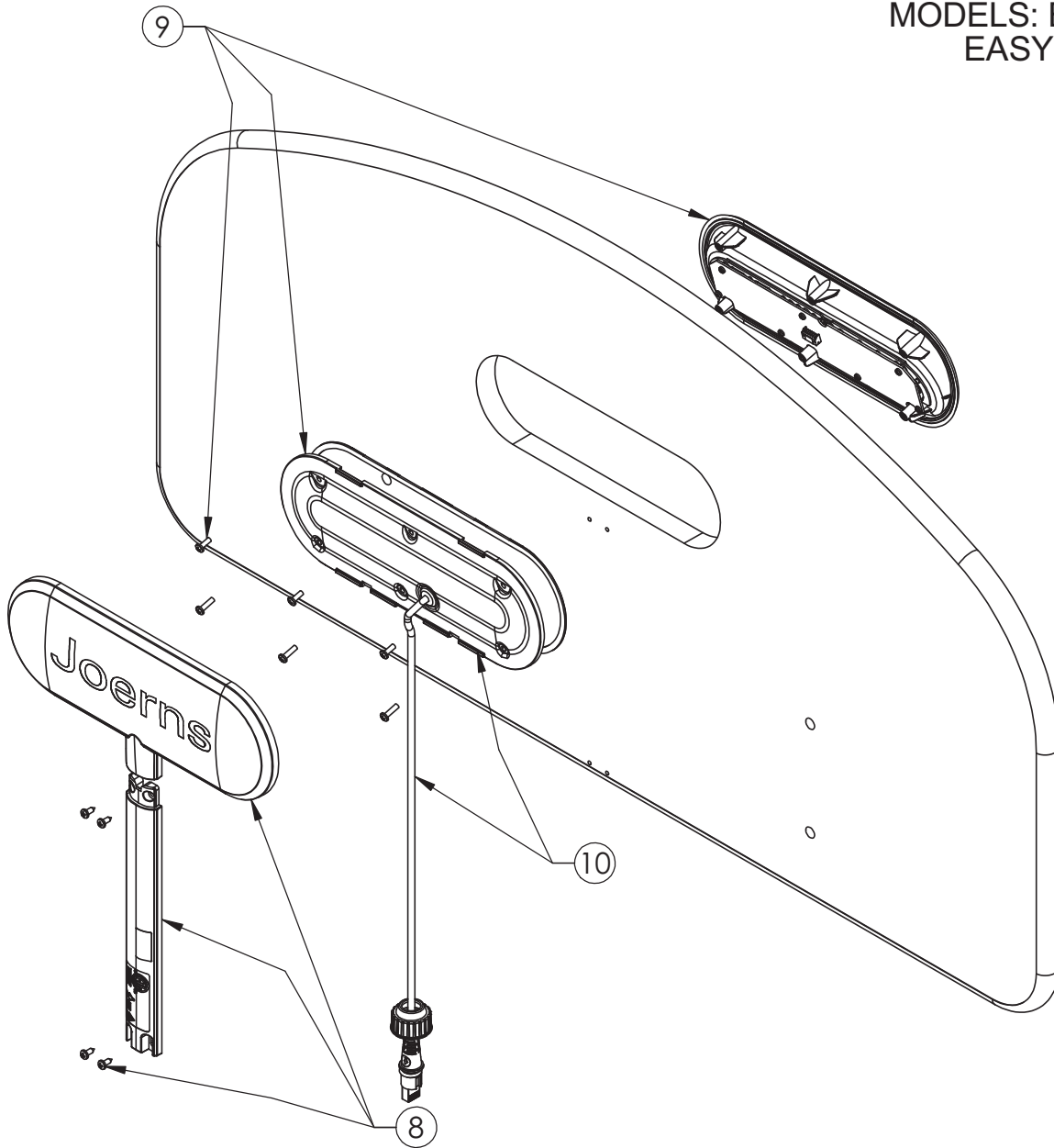
***FOR PRODUCT BUILT
AFTER SEPT 26, 2013

STAFF CONTROL
PANEL COMPONENTS
76" AND 80" VERSIONS
MODELS: EASYCARE 3
EASYCARE 5
EASYCARE 7



ITEM NO.	PART NUMBER	DESCRIPTION
1	11012068	STAFF CONTROLLER
2	11011775	PC BOARD, DC STAFF CONTROL
3	11012206	COVER, WIRE
4	11012145	COVER, PC BOARD
5	12570626	SCREW, #6 X 1/2 PTHSMS
6	12570618	SCREW, #6 X 3/8 PPHSMS
7	39000860	KIT, WIRE COVER (NOT SHOWN)
8	11013638	PATCH CABLE, STAFF CONTROL

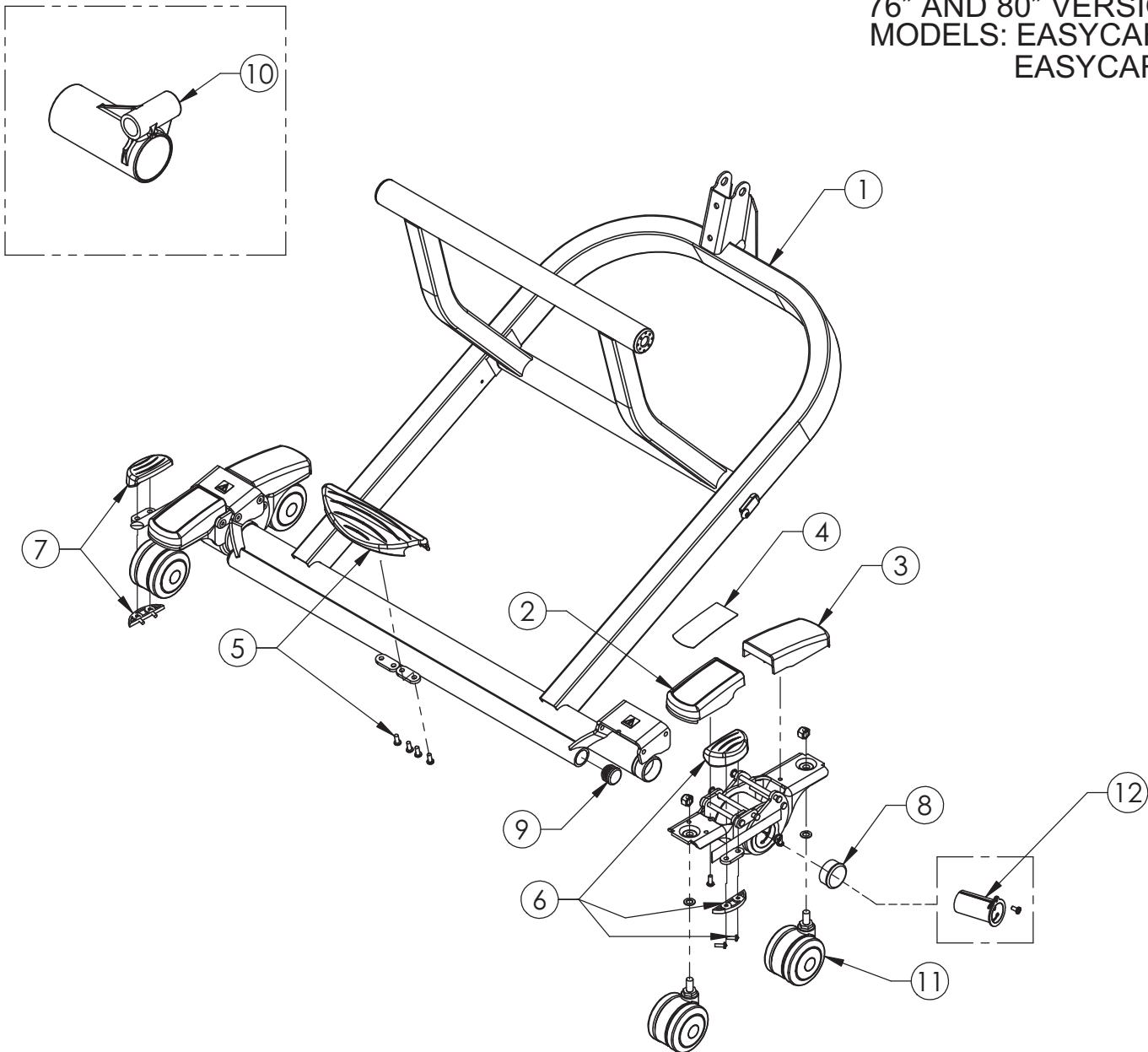
STAFF CONTROL PANEL COMPONENTS 76" AND 80" VERSIONS MODELS: EASYCARE 7 EASYCARE 9



ITEM	PART NUMBER	DESCRIPTION
8	39001013	KIT,STAFF CONTROL,COVERS,BROWN,STANDARD
	39001114	KIT, STAFF CONTROL, COVERS, SOFT TONE, STANDARD
9	39001007	KIT,STAFF CONTROL,STANDARD,BROWN
	39001112	KIT, STAFF CONTROL, SOFT TONE, STANDARD
10	39001016	KIT,STAFF CONTROL, CABLE AND COVER

Electronic Copy: Reference Only

ULTRALOCK COMPONENTS
76" AND 80" VERSIONS
MODELS: EASYCARE 7
EASYCARE 9

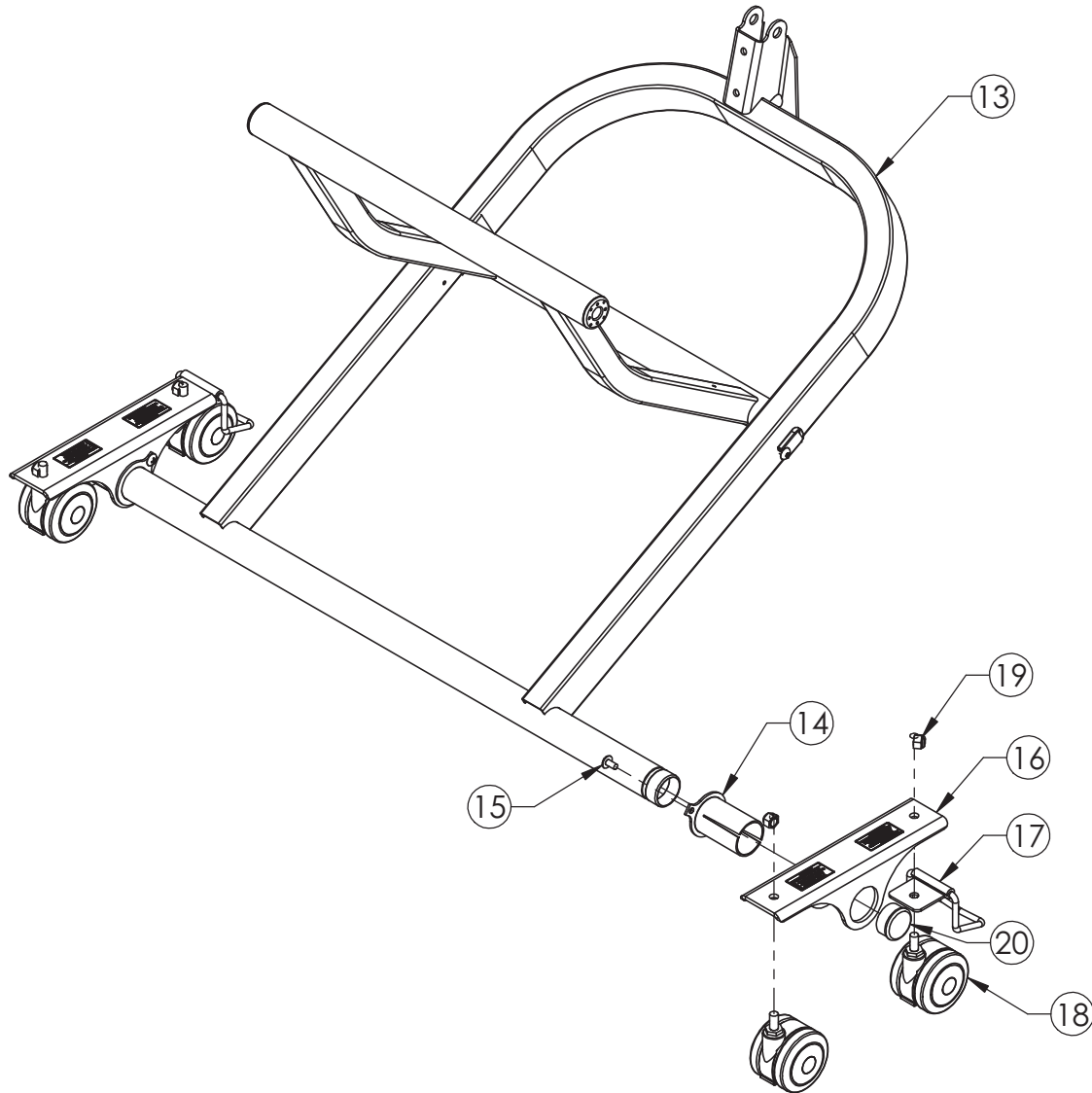


ITEM	PART NUMBER	DESCRIPTION
1	39001030	KIT, LEG ASSEMBLY W/ULTRALOCK, FOOT
2	39001031	KIT, ULTRALOCK FRONT COVER
3	39001032	KIT, ULTRALOCK REAR COVER
4	39001033	KIT, ULTRALOCK FRONT COVER LABEL
5	39001034	KIT, ULTRALOCK CENTER PEDAL
6	39001035	KIT, ULTRALOCK RIGHT SIDE PEDAL
7	39001036	KIT, ULTRALOCK LEFT SIDE PEDAL
8	39001037	KIT, TUBE CAP 1.5"
9	39001038	KIT, TUBE CAP 1.13"
10	39001070	KIT, REPLACEMENT, HI-LO GLIDE
11	39001041	KIT, CASTER STEM ASSY
12	39001294	KIT, SLEEVE BUSHING, ULTRALOCK

NOTE: ADD "AL" SUFFIX TO PART NUMBERS FOR SOFT TONE PAINTED PARTS

Electronic Copy: Reference Only

CASTER BASE LEG COMPONENTS
76" AND 80" VERSIONS
MODELS: EASYCARE 7
EASYCARE 9

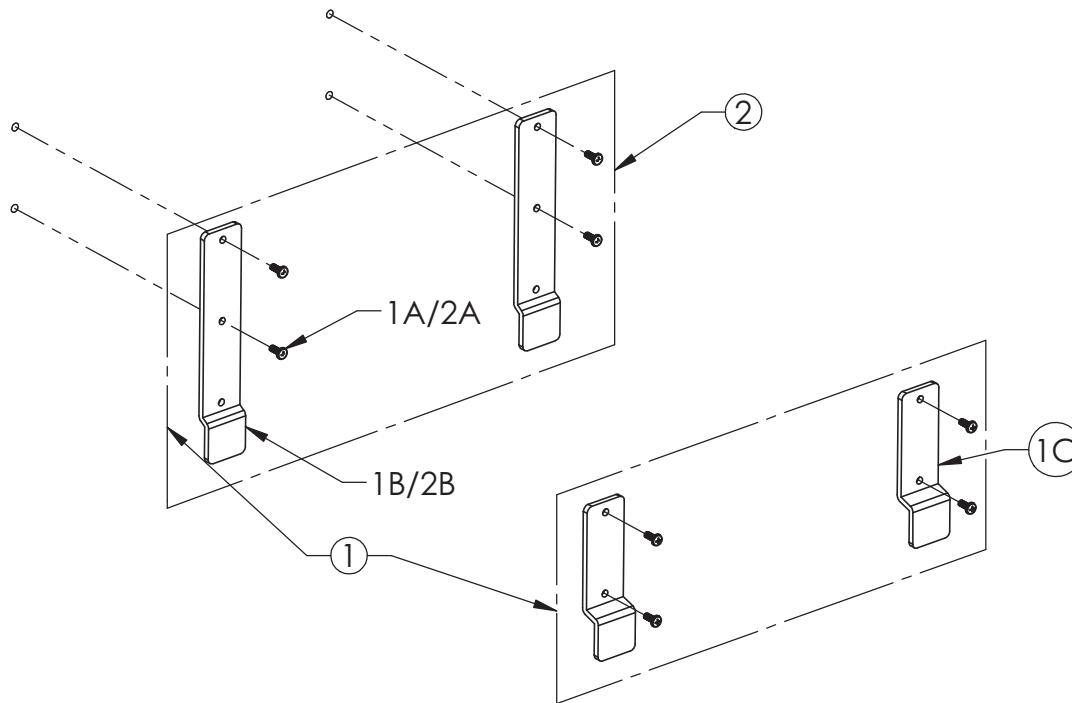


ITEM	PART NUMBER	DESCRIPTION
13	31009116	LEG ASSEMBLY W/ CASTER BASE
14	11012241	BEARING, GRIPLOCK ASSY. PIVOT
15	12552586	SCREW, 1/4-20 X 1/2 TX TRS HD
16	11013305	BRACKET, CASTER
17	31009115	ASSY, CASTER, STRAIGHT LINE
18	11013073	CASTER, ULTRALOCK
19	12673718	3/8, NUT, CASTER
20	12470474	CAP PLUG, 1-1/2", BLACK

NOTE: ADD "AL" SUFFIX TO PART NUMBERS FOR SOFT TONE PAINTED PARTS

Electronic Copy: Reference Only

PANEL COMPONENTS
76" AND 80" VERSIONS
MODELS: EASYCARE BEDS



ITEM 1 35000713AL HARDWARE, HEAD AND FOOT PANEL		
PART	PART #	DESCRIPTION
1A	12542590	SCREW, 1/4-20 X 3/4
1B	11012848	BRACKET, HEAD PANEL
1C	11012724	BRACKET, FOOT PANEL
NS	6150316	INSTALLATION INSTRUCTIONS

ITEM 2 35000714AL HARDWARE, HEAD PANEL ONLY		
PART	PART #	DESCRIPTION
2A	12542590	SCREW, 1/4-20 X 3/4
2B	11012848	BRACKET, HEAD PANEL
NS	6150316	INSTALLATION INSTRUCTIONS

NOTE: ADD "AL" SUFFIX TO PART NUMBERS FOR SOFT TONE PAINTED PARTS

"NS" = NOT SHOWN

Notes:

Post Acute, Acute, HomeCare
2430 Whitehall Park Dr. Ste 100
Charlotte, NC 28273
(P) 800.826.0270
(F) 800.457.8827

VA/Government
19748 Dearborn Street
Chatsworth, CA 91311
(P) 800.966.6662
(F) 800.232.9796

Canadian Office
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